Clean Oven

DES830
DTS830

Instruction Manual

First Edition

- **Thank you for purchasing "Clean Oven DES830、DTS830" of Yamato Scientific Co., Ltd.**
- **This product has not been designed for medical applications. Use this as a laboratory drying sterilizer only.**
- **In order to use this Equipment properly, please read this Instruction Manual and Warranty Card thoroughly before use. Keep them in safe place close to this Equipment so that you can refer to them any time.**

⚠ Warning: **Please read the important warning notes in this Manual carefully and thoroughly, and get the good understanding of their contents before using this Equipment.**

Yamato Scientific America Inc.
Santa Clara, CA

Printed on recycled paper

Contents

About symbols

Various symbols are provided in this Instruction Manual and on the product to ensure safe operation. Improper handling of this Equipment without understanding their contents will lead to the results classified below. Be sure to fully understand the description of symbols below before proceeding to the text of this Manual.

Warning Indicates a situation which may result in death or serious injury (Note 1.)

Caution Indicates a situation which may result in minor injury (Note 2) and property damages (Note 3.)

（Note 1）Serious injury means a wound, an electrical shock, a bone fracture or intoxication that may leave after effects or require hospitalization or outpatient visits for a long time

（Note 2）Minor injury means a wound or an electrical shock that does not require hospitalization or outpatient visits for a long time.

（Note 3）Property damage means damage to facilities, devices and buildings or other properties.

Meanings of symbols

This symbol indicates a matter urging user to follow the warning (“caution” included).
Specific description of warning is indicated near this symbol.

This symbol indicates prohibitions.
Specific prohibition is indicated near this symbol.

This symbol indicates matters that the user must perform.
Specific instruction is indicated near this symbol.

1. Safety Precautions

List of symbols

Warning


General Warnings


Danger!: High Voltage


Danger!: High Temperature


Danger!: Moving Part


Danger!: Explosion Hazard

Caution


General Cautions


Caution: Electrical Shock!


Caution: Burns!


Caution: Heating Container without water!


Caution: Water Leak!

Caution: For water only


Caution: Toxic Chemicals

Prohibitions


General Prohibited Actions


No open flame


Do not disassemble


Do not touch

Compulsions


General Mandatory Actions


Connect grounding wire

Leveled Installation


Disconnect Power


Regular Inspection

1. Safety Precautions

Warning and Cautions

⚠ Warning

Never operate the Equipment in an atmosphere where flammable or explosive gas is present.

Never operate this Equipment in an atmosphere where flammable or explosive gas is present. This Equipment is not explosion-proof. It will cause fire/explosion. (Refer to “Chapter 13. List of Dangerous Substances” on P.68).

Ground always the Equipment.

Ground always this Equipment properly in order to avoid electric shock due to electrical leakage.

Turn the power of the controller and the ELB off immediately when you notice any abnormality.

Turn the power of the controller and the ELB off immediately and unplug Power Cord from outlet or disconnect the breaker of switch board of facilities, If smoke or strange smell is generated from this Equipment by chance. It may cause fire or electrical shock.

Do not operate at Power Cord/Power Cable bundled state.

Do not operate at Power Cord/Power Cable bundled state. If it is operated in such a manner, it will overheat, and then cause fire.

Do not damage Power Cord/Power Cable.

Do not damage Power Cord/Power Cable by bending, pulling, or twisting with force. It may cause fire or electric shock.

Never use an explosive or a combustible substance.

Never use an explosive or a combustible substance or any substances that contain such a substance. Otherwise an explosion or a fire may result.

Never disassemble nor modify the Equipment.

Never disassemble nor modify this Equipment. Those actions may cause malfunction, fire or electric shock.

Never touch high temperature sections.

Never touch high temperature sections. Some sections of this Equipment are heated during and right after operation. Watch out for getting burned.

Prohibit to be connected with multiple Power Cords/Power Cables in single outlet.

May cause heat generation or fire on power line, if multiple Power Cords/Power Cables are connected with extension cord reel or in single outlet. Besides, may drop input voltage to this Equipment, and not keep its performance and proper temperature control.

⚠ Caution

Turn immediately the power of the controller and the ELB off at thundering.

Turn immediately the power of the controller and the ELB off at thundering. If not, it may cause fire or electric shock.

2. Before operating the Equipment

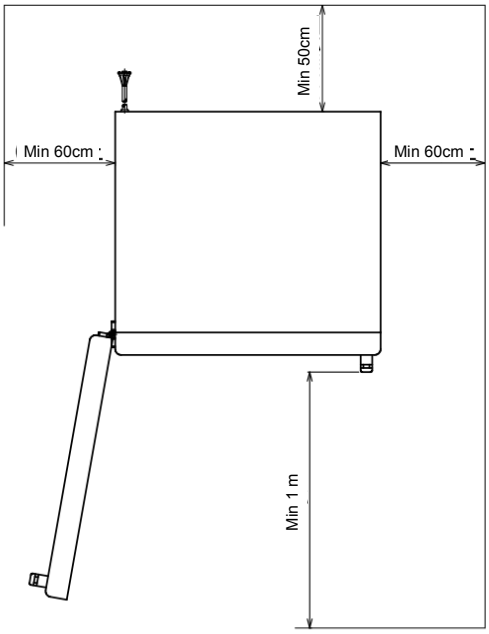
Precautions when installing the Equipment

1. Choose proper place for installation

Do not install this Equipment in the place where:

- the location is rough, dirty or un-leveled.
- flammable gas, explosive gas or corrosive gas will be generated.
- ambient temperature will be more than 35℃ or less than 5℃.
- ambient temperature will fluctuate.
- Liquid may splash
- there is excessive humidity and dusty.
- there is direct sunlight.
- there is constant vibration.
- outside the building.
- power supply is instable.

Install the Equipment(s) at the place with sufficient space as specified as below



2. Install the Equipment on leveled location.

Install this Equipment on leveled floor. If it is installed on rough and/or slope floor, vibration or noise will be occurred, and unexpected trouble and malfunction may be happened.

Weight of this Equipment is as follows:
DES830, DTS830;Approx. 335 kg
Handle this Equipment carefully by two people at least at the transportation and the installation

3. Implement safety measures when installing the unit.

May be injured by moved and/or fallen this Equipment down by earthquake and/or unexpected impact. Recommend to install this Equipment at the place away from the access door and to take other safety steps.

4. Take extreme care when removing the caster wheel protection cover.

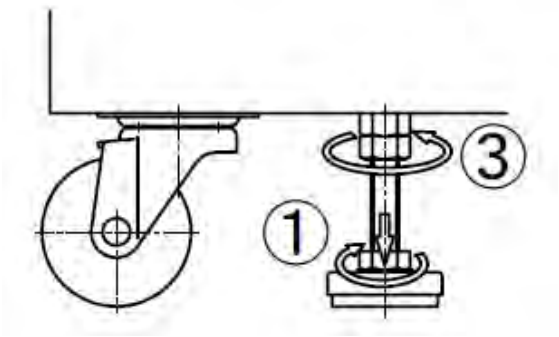
The wheel casters are protected with tubes (gray covers) to prevent from soiling. Remove them by cutting off at the time of carrying the unit in the premise.
Take sufficient care when using a cutting knife.

5. Set the Equipment adjusters.

Set 2(two) adjusters underneath front bottom of this Equipment.

Set those adjusters by the following procedure after this Equipment installation.

① Turn each adjuster until securely sand on the floor.
② Check any gap between floor and 4(four) standing points.
③ Tighten each nut of its adjuster against to the nut above to prevent loosening.



6. Implement appropriate safety measures after installation.

May be injured by moved and/or fallen this Equipment down by earthquake and/or unexpected impact.
Implement appropriate measures against falling down for safety.

7. Ventilate sufficiently for the Equipment

Do not operate the Equipment blocked in the radiating slit holes-Louver on its side and back panels and top panel. Refer to 3. “Name and Functions of each part” on page 8 for the location of Louvers.
Internal temperature will rise, causing a malfunction of the controller to compromise the performance as well as to cause a possible accident or a fire.

8. Do not operate at the location of liquid splashing.

Do not operate this Equipment at the location of liquid splashing. If Controller of this Equipment will be wetted by splashing any kind of liquid, it may cause accident, controller malfunction, electrical shock and/or fire.

9. Never operate in an atmosphere where flammable or explosive gas is present.

Never operate this Equipment in an atmosphere where flammable or explosive gas is present. This Equipment is not explosion-proof. Spark may be discharged by switching Earth Leakage Breaker (ELB) “ON（｜）” and “OFF（○）” and also relay during operation, and then it may cause fire or explosion. See Chapter 13. “List of Dangerous Substances” for flammable and explosive gases on page . 65

10. Connect Power Cord/Power Cable to receptacle or switch board of facilities.

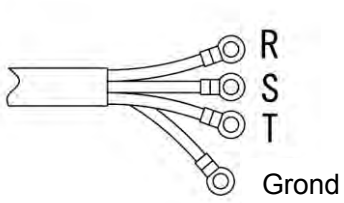
Connect Power Cord/Power Cable to suitable receptacle/switch board of facilities according to electrical requirements as follows.

Electrical requirements:	DES830	AC220V 3 phase 50/60Hz	16A	or more（ELB capacity；30A）
	DTS830	AC220V 3 phase 50/60Hz	24A	or more（ELB capacity；40A）

The operational voltage range is ±10%, the voltage range where the specified performance is guaranteed is rating±5%, the frequency is rating±1%.
※ Check line voltage of its receptacle/switch board of facilities and/or whether utilize the same line with other equipments or not, if this Equipment does not start up/operate even to turn Earth Leakage Breaker(ELB) On(｜). Take correct action for the solution, such as changing its power source away from other equipment.

11. Take care when connecting the power cord.

These models are designed to operate at 3 phase 220V. Ask your dealer or an electrical technician for connection work of the power cord.
Connection requires professional knowledge and skills. A fire or an electrical shock may result if an unqualified person performs this work.



Core color	Wiring on the distribution board
Red	R phase
White	S phase
Black	T phase
Green	Ground

12. Handle Power Cord/Power Cable carefully.

Never operate this Equipment at bundled Power Cord/Power Cable. May heat its Cord/Cable and then cause fire, if operate at bundled it.
Do not modify, bend forcibly, twist or pull Power Cord/Power Cable. Otherwise, may cause fire and/or electrical shock.
Do not damage Power Cord/Power Cable by setting under any desk and/or chairs, or by pinching it between objects. Otherwise, may cause fire and/or electrical shock.
Do not place Power Cord/Power Cable close to kerosene heater, electric heater, or other heat-generating devices.
Insulation of Power Cord/Power Cable may burn and cause fire or electrical shock.

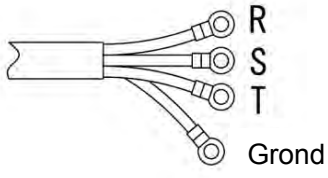
Turn immediately off Earth Leakage Breaker (ELB) and also disconnect Power Plug/breaker of switch board of facilities, if it is damaged such as exposure of core wire or disconnection.
May cause fire or electrical shock, if this Equipment is operated with damaged Power Cord/Power Cable.
Ask local dealer to replace Power Cord/Power Cable.
Connect Power Cord/Power Cable to appropriate receptacle or switch board of facilities.

13. Must connect grounding wire properly.

Require to ground by Electrical Equipment Technical Standards Section 19-calss D(Grounding Resistance Max. 100Ω) in Japan, if grounding terminal is not provided. Please contact with local dealer, local electrician, or Yamato Customer Service Center.

・ Connect the terminals firmly to switch board of facilities or appropriate power plug.

Power plug itself will not be included as an accessory of this Equipment. Connect to the power supply facilities that meet the electric capacity.



Core color	Wiring on the distribution board
Red	R phase
White	S phase
Black	T phase
Green	Ground

Never connect grounding wire to gas line pipe, water line pipe or telephone grounding wire due to fire or electric shock.

14. Never disassembly nor modify the Equipment.

Never disassemble nor modify this Equipment. Those actions may cause this Equipment malfunction, fire or electric shock.

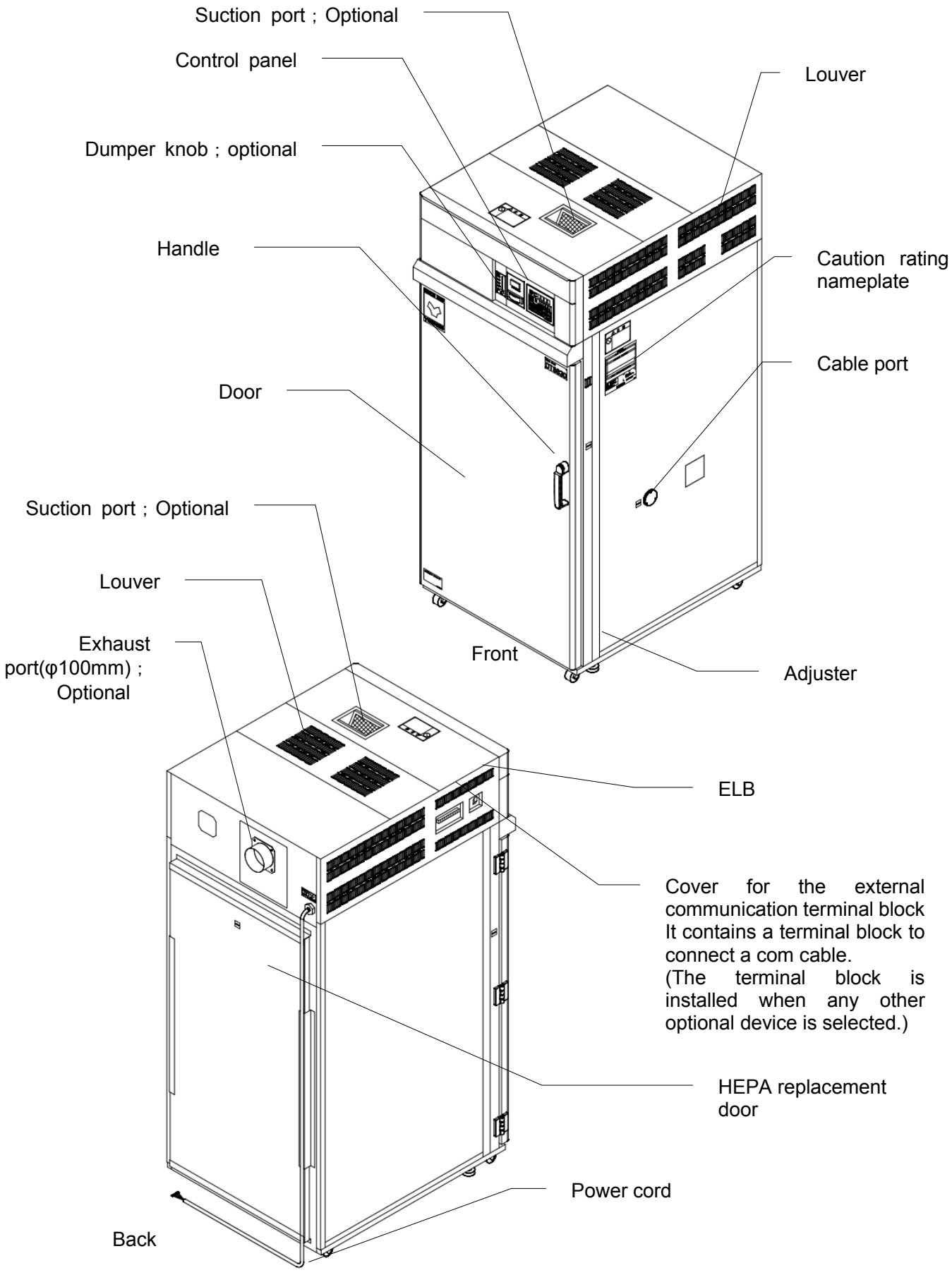
15. Installation of shelf boards and samples (Do not put samples directly on the bottom of the chamber.)

Place shelf pegs at proper places in the bath for placing shelf boards.
Putting specimen directly on the bottom surface in the bath disturbs blowing and circulation making temperature control difficult which may lead to burn of the specimen or a fire from an abnormal temperature. Always put specimen on a shelf board and never attempt to place them directly on the bottom in the bath.
Use the dedicated shelf boards only. Otherwise, proper temperature control may not be possible.
Use an optional rack type shelf board (ODE12) for processing smaller items. See “P.61 List of optional settings”.

3. Names and functions of each part

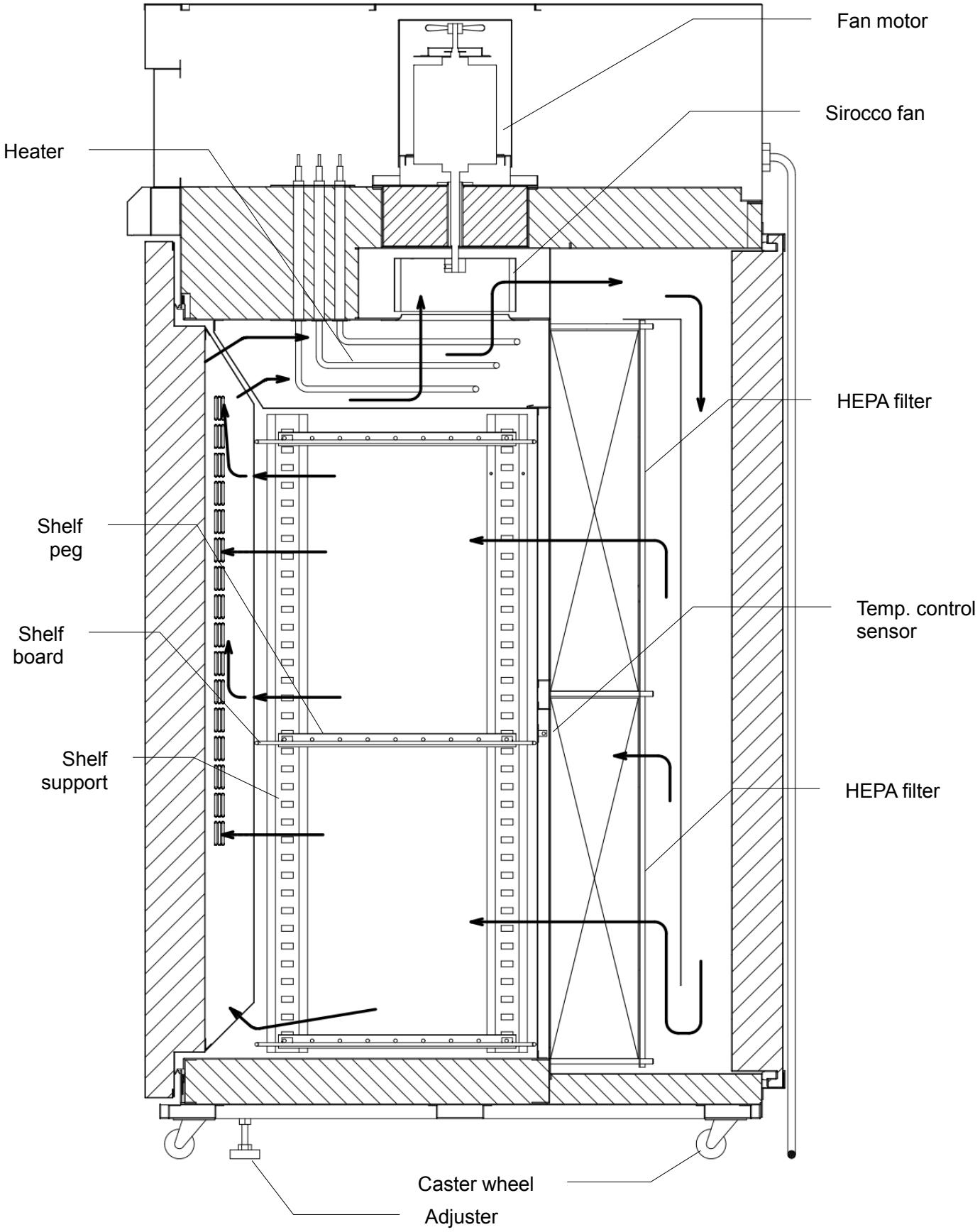
Main unit

External view （Manual dumper ；optinal）



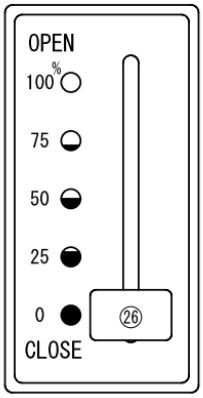
3. Names and functions of each part

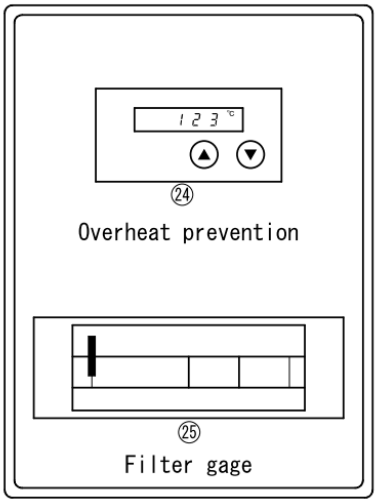
Structure of the main unit

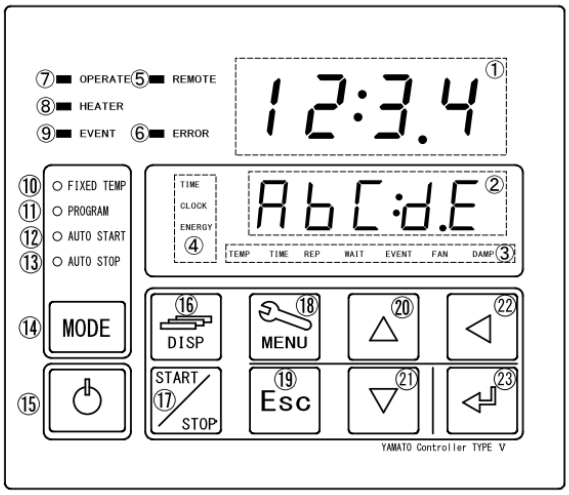


3. Names and functions of each part

Control Panel







No	Name	Description
1	Top screen	Display read temperature in Chamber and error numbers.
2	Bottom screen	Display target temperature and various information.
3	Program setting item display	Illuminate one of lamps selected from different settings.
4	Comes on during duration/time setting and in the Monitoring mode	Illuminate one of lamps selected from 3(three) different settings.
5	REMOTE Lamp	Illuminate during control via communication
6	ERROR Lamp	Illuminate this Lamp at each error occurred.
7	OPERATE Lamp	Iluminate this Lamp during oepration, and flash it during operation standby mode.
8	HEATER Lamp	Flashes or lights while the heater is live according to the operation amount.
9	EVENT Lamp	Iluminate this Lamp at Event Output setting(option).
10	FIXED TEMP Lamp	Iluminate while the fixed temperature operation mode is selected.
11	PROGRAM Lamp	Iluminate in the Program operation mode.
12	AUTO START Lamp	Iluminate in the Auto start mode.
13	AUTO STOP Lamp	Iluminate in the Auto stop mode.
14	MODE key	Use at changing Operation Mode among No. 10 thru. No.13(⑩～⑬ on the Panel).
15	Controller POWER key	Turn “Idle State”-(Controller is sleeping) or “Standby State”-(Controller is awaking) of Keys(except ⑱MENU Key) by pressing and holding this key.
16	DISP key	Keep this key pressed longer to execute the Monitoring function. This key functions as the back key for setting items while any of setting menusis displayed.
17	START/STOP key	Use to start sellected operation or to stop working operation.
18	MENU key	Use to set target program, click on/off, output temperature range(option), and etc.
19	Esc key	Use to abort or get out of working menu without entering and/or editing set value and items.
20	▲(Up) key	Use to change set value up.
21	▼(Down) key	Use to change set value down.
22	◀ key	Used as the Left key for the setting digits (cursor) during setting.
23	ENTER key	Use to enter set value and items.
24	Independent overheat preventive device	Used for setting an operating temperature of the independent overheat preventive device.
25	Differencial pressure gauge	Monitors for clogging of the HEPA filter.
26	Damper knob	Knob for adjusting the openess of the exhaust damper (optional).

4. Operating procedure

Prior confirmation

1. Check the power supply and the ground wire.

Make sure to connect with this Equipment Power Cord/Power Cable to appropriate power source and to ground definitely.

2. Check the ELB.

Check if the ELB functions properly.
See “Maintenance method” on P.53 Chapter 6.
Check ELB performance once a month or before continuous long-term operation.
Tick current time on Bottom Screen of Control Panel at ELB ON(｜).

3. Check the Independent Overheat Preventive device.

Make sure to set IOPD temperature more than 20℃ higher of Target Temperature in Chamber.
Check IOPD performance before continuous long-term operation. Refer to “Independent Overheat Prevention Device” on page 46.

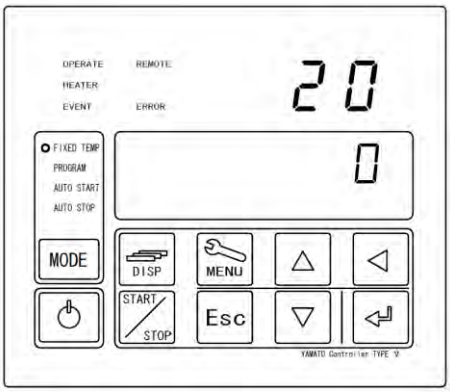
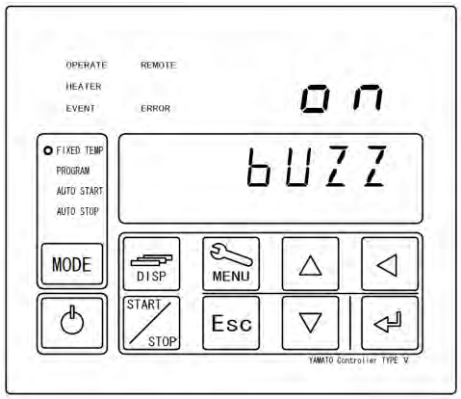
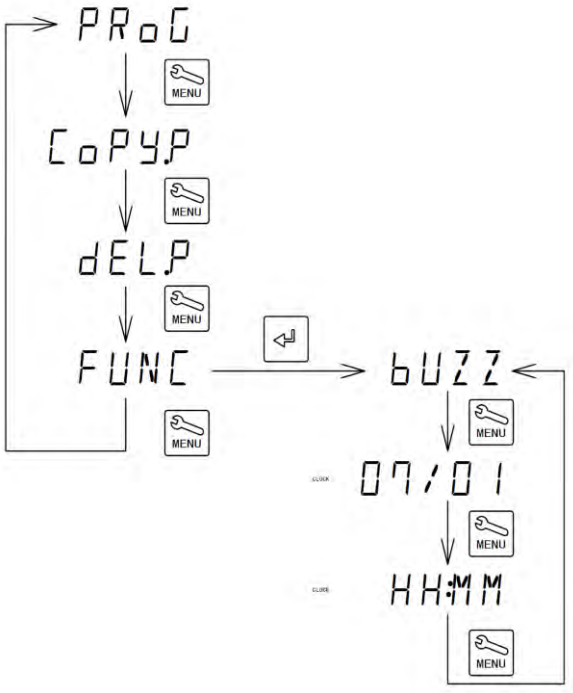
4. Check the openness of the exhaust damper.（Optional accessories）

Check that the damper openness is set correctly. Close the exhaust damper if you do not require ventilation.

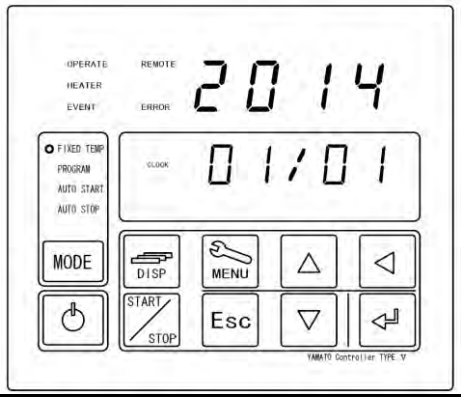
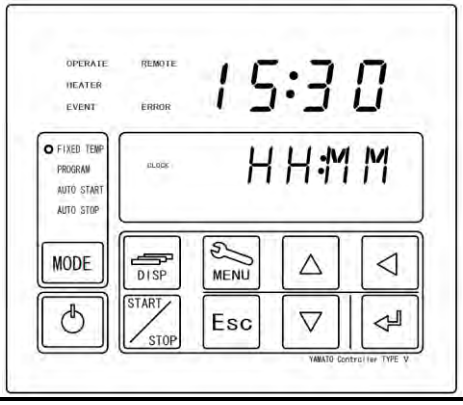
The controller of this product keeps backup memory for customer settings including the calendar, timer settings, or operation programs using the built-in battery. This battery will hold data for about five years even if you turn power of the unit off. (Battery life will change depending on specific operating conditions.)

※ Contact with Yamato local dealer or Yamato Customer Service Center in case of replacing this battery. Make backup data file of the existing program data in case of being processed program mode. See “Backup data saving/reading out/resetting” on page 4 2 .

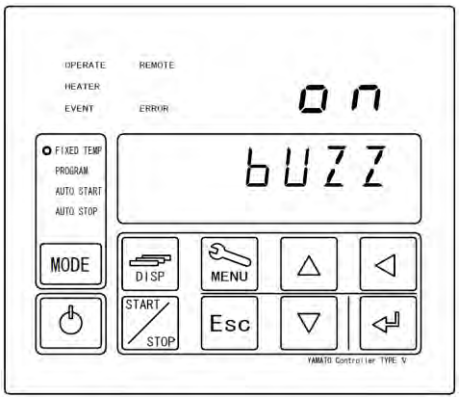
Set up date & time properly in accordance with local time after replacing with new battery.

1	**Turn on power.** 	Turn on(|) Earth Leakage Breaker(ELB) on the left side of this Equipment. Bottom Screen of the controller indicate clock time. This is “**Idle State**” of this Equipment. Press and hold ⏻ key to display standby screen. This is “**Standby State**” of this Equipment. Indicate read temperature in Chamber on Top Screen and indicate target temperature on Bottom Screen. The fan motor will start. The fan motor operates when the door is open and it stops when you open the door.
2	**Display year/month/date and time on each Screen by MENU key.** 	① Press MENU key. ② Press MENU key few times until [FUNC] is indicated on Bottom Screen and then press ↵ key. ③ Press MENU key to display year on Top Screen and month/date/time on Bottom Screen, When Bottom Screen show [BUZZ]. The DISP key can be used to reverse the process. 

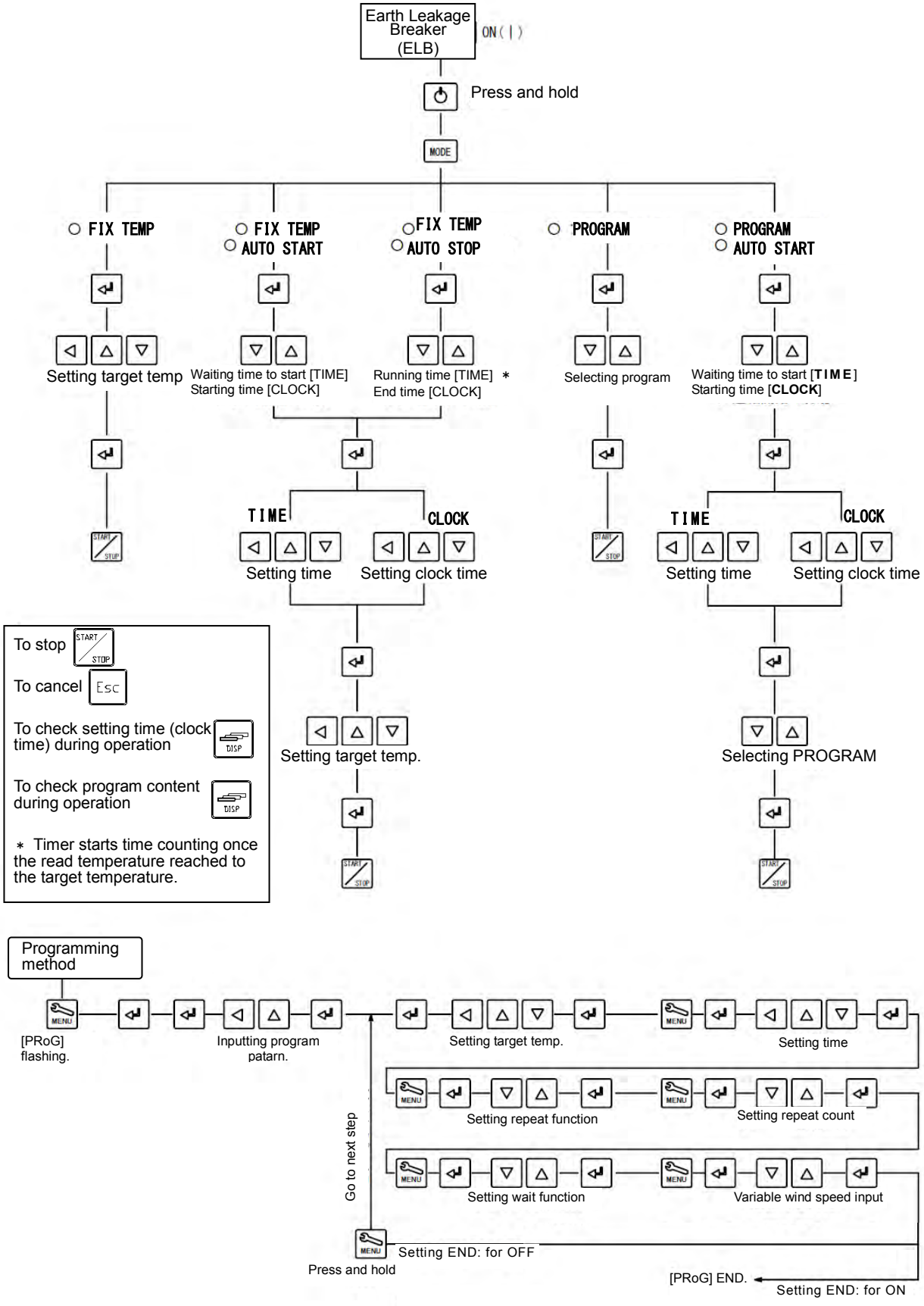
Date & Time setting

3	**Set up year and month/date.** 	Set up year/month/date and clock time. ① Flash CLOCK lamp. Year and month/date are displayed on Top and Bottom Screen respectively. ② Press [↵] key. ③ Set calendar year with [△][▽] keys and then press [↵] key. ④ Set month/date with [△][▽] keys and then press [↵] key. ※ Press [◁] key to shift setting position.
4	**Set up clock time (described according to 24-hour time).** 	① Press [MENU] key. ② Press [↵] key, set clock time with [△][▽] keys, and then press [↵] key. Enter clock time in accordance with 24-hour time. ※Press [◁] key to shift setting position. ③ Press [Esc] key twice to get back to initial screen after completion of those settings.

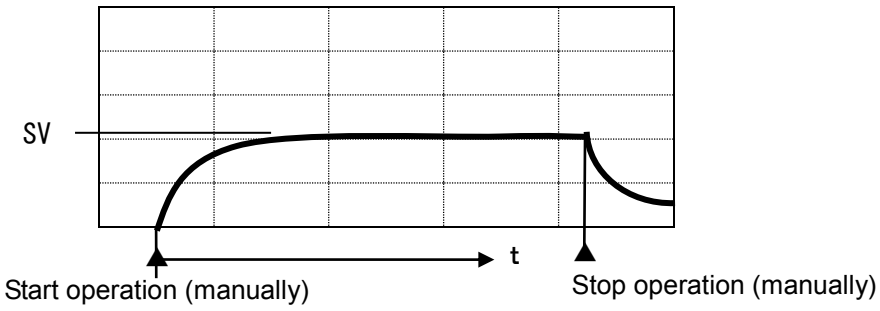
Buzzer function selection

1	**Select buzzer function.** 	① Press [MENU] key and [↵] key to display [bUZZ] on Bottom Screen with same process of clock time setting described in [2], and then press [↵] key. ② Select one from three types of buzzer function with [△][▽] keys and then press [↵] key. ON: Activate clicking sound for all keys and beeping sound for alarm. (Set “on” initially at Factory shipment) CLR :Activate only clicking sound for "Controller POWER key and ENTER key", and beeping sound for alarm. OFF: Deactivate clicking sound for all keys. **※ The buzzer will sound when an error occurs even if you set “bUZZ” to a setting other than ON.** ③ Press [Esc] key twice to get back to initial screen after completion of those settings.

Operating procedure

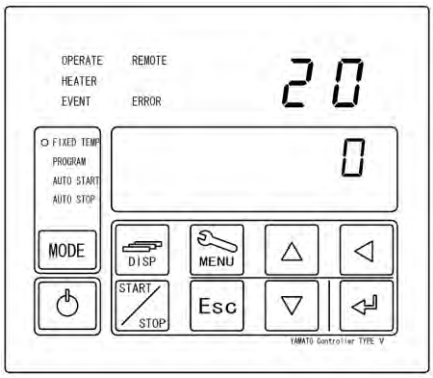
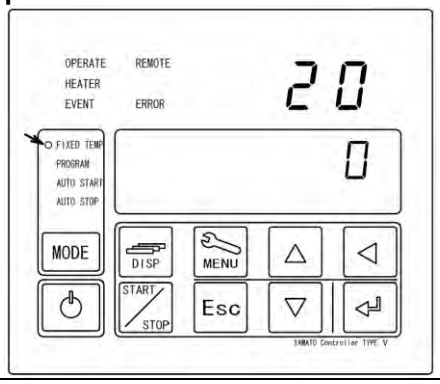
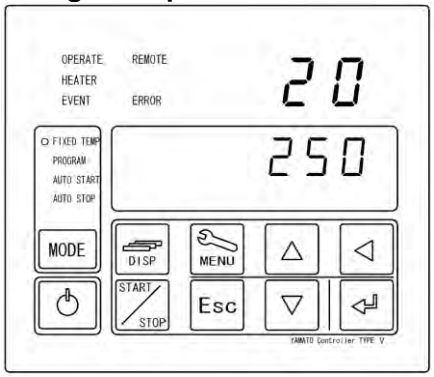


FIXED TEMP(Fixed Temperature) mode is to keep running at target temperature. It will keep running until operation stops.

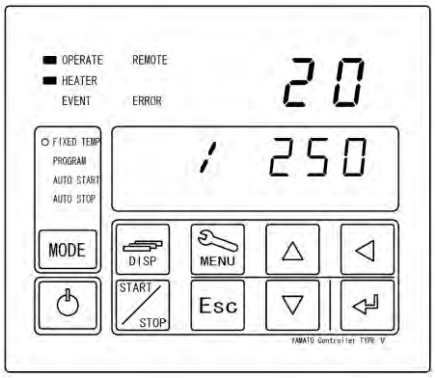


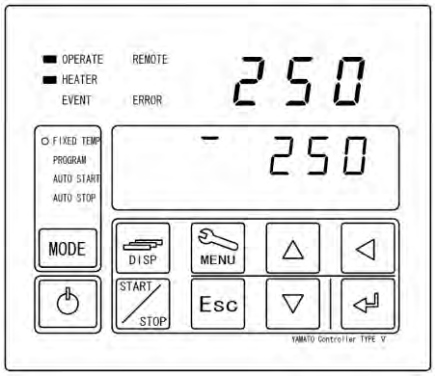
SV: Set Value (Target Temperature), t : Time

Set Fixed Temperature mode.

1	**Turn on the controller.** 	Turn on Earth Leakage Breaker(ELB) on (|) the left side wall of this Equipment. (**Idle State**) Press and hold [⏻] key to turn on the controller power. (**Standby State**) Indicate read temperature in Chamber on Top Screen and indicate target temperature on Bottom Screen. The fan motor will start. The fan motor operates when the door is closed and stops while the door is open.
2	**Select Fixed Temperature Operation.** 	Press [MODE] key to turn FIXED TEMP (Fixed Temperature mode) lamp on. ※ Fixed Temperature mode would be selected at first time operation. After that, most latest operated mode is selected.
3	**Set target temperature.** 	① Press [↵] key. Then flash changeable digits on Bottom Screen. ② Shift to flashing digit with [◁] key and then change to desired digit with [△] [▽] keys. Operating Temperature Range : 0～270℃ (DES830) 0～370℃ (DTS830) ③ Press [↵] key when target temperature setting has completed. Press [Esc] key once or twice to cancel its setting.

4 Starting operation

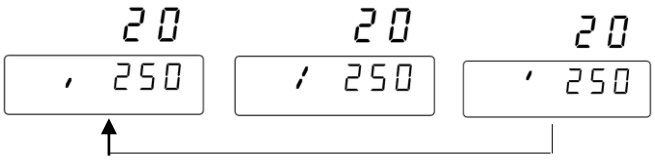




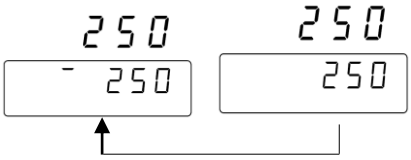
Use the START/STOP key to start operation.

The OPERATE (operating) lamp and the HEATER (heater) lamp will come on and temperature control starts.

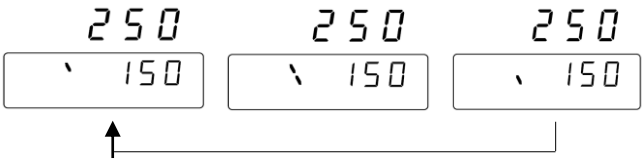
※ Bottom screen during heating



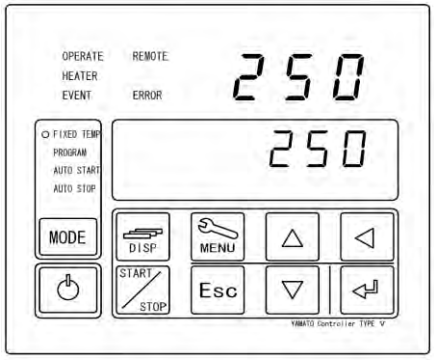
※ Bottom screen while temperature is stable



※ Bottom screen while temperature is decreasing



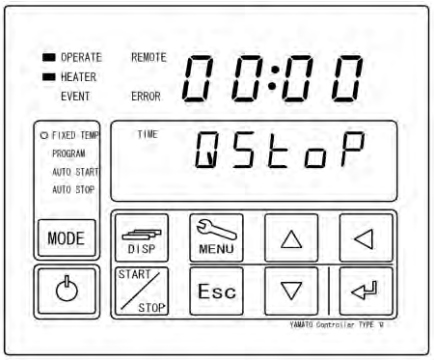
5 Stopping operation

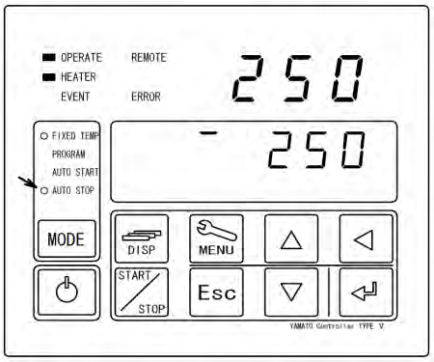


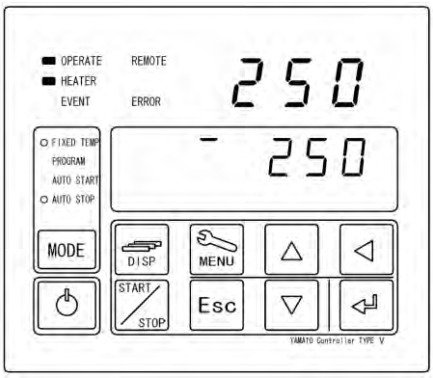
Use the START/STOP key to manually stop operation.
The screen will return to the one before starting operation when you stop operation.

※ The fan motor keeps operating even operation is stopped. Press the ⏻ key longer to turn the controller power off to stop the fan motor.

6 Stop running Fixed Temperature Operations with timer setting.
（Quick Automatic Stop Function）







Quick Automatic Stop Function is to stop automatically running Fixed Temperature Operation.

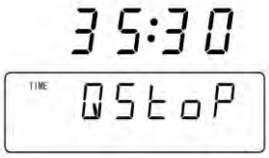
① Press [MODE] key at running Fixed Temperature operation.

② Show [QSTOP] on Bottom Screen and start [TIME] lamp flashing on the left top of Bottom Screen.

③ Select the method to stop from TIME/CLOCK with [△][▽] key and then press [↵] key.

④ Set TIME（capable setting range: 0～99hr：59min）or CLOCK (according to 24-hour time) on Top Screen and then press [↵] key.

Example 1. Setting time to stop:
Operation is stopped automatically in 35 hours and 30 minutes once temperature reached to target temperature.

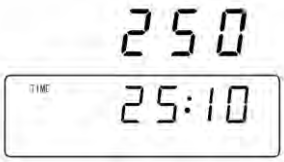


Example 2. Setting clock time to stop:
Operation is stopped automatically at 15:00.

⑤ The AUTO STOP (Auto Stop) lamp comes on and the Auto Stop function starts.

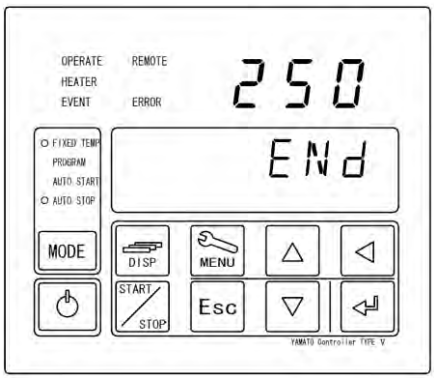
※ You can use the [DISP] key to check the remaining operation time/stop time information on the Bottom screen.

※ Screen to check the remaining operation time



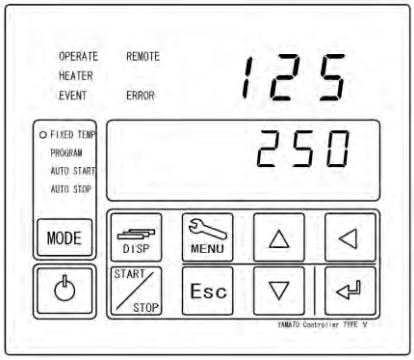
※ Screen to check the operation stop time

Press the [DISP] key again or wait for about 10 seconds to return to the original status.



⑥ When the set time duration elapses or the time comes, the Bottom screen will indicate [END] and operation will stop.

⑦ Use the START/STOP key to eliminate the [END] indication.

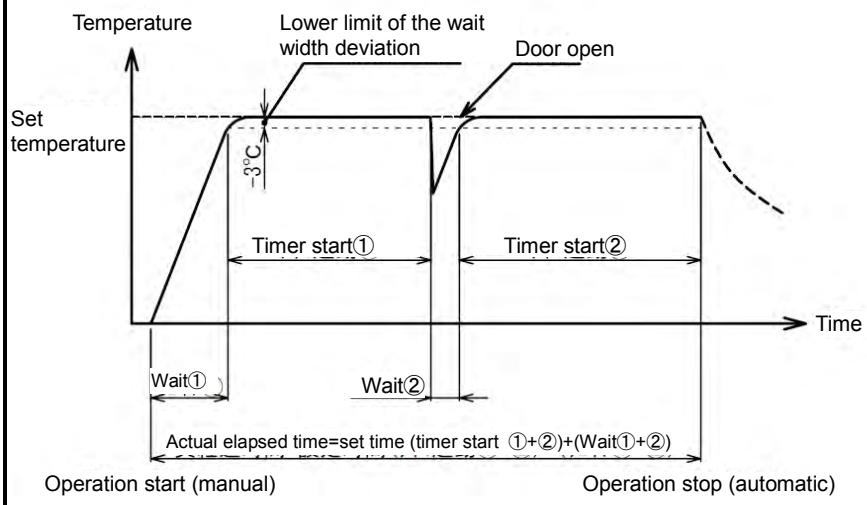


※ When you stop operation, the screen will return to the one before starting operation.

※ The fan motor keeps operating after operation has been stopped. Press the ⏻ key longer to turn the controller power off to stop the fan motor.

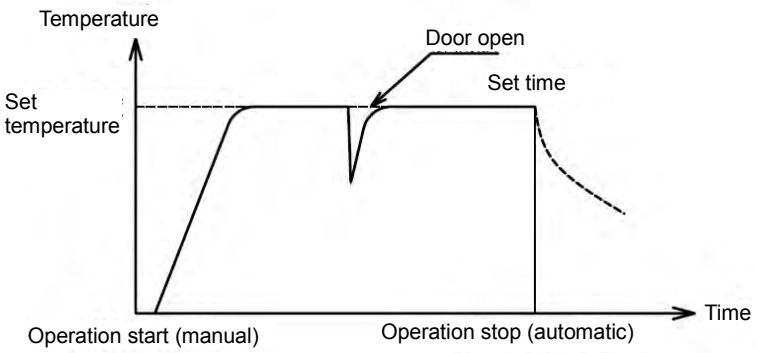
This operation mode is used to automatically stop operation by setting the timer.

The operation mode where operation is automatically stopped by setting an operation duration.(when you set an operation duration)



※ When you set a time, the wait function will be activated, the mode will remain “waiting” without counting down the time until temperature indication will be within the wait deviation range between -3℃ and +6℃ to the set temperature. Counting down starts when the temperature in the chamber reaches the temperature -3℃ (indication) to the set temperature.
Even if the temperature in the chamber (indication) the mode will be “waiting” if the lower limit of the wait width deviation is exceeded and time counting down will not occur until the temperature in the chamber (indication) returns.

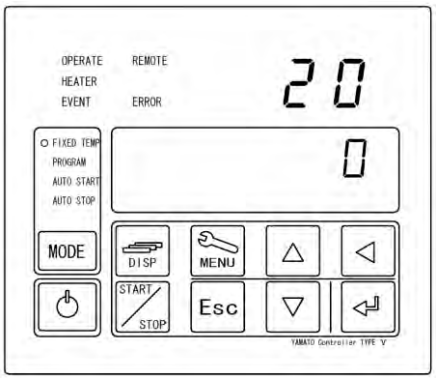
Operation mode where operation stops automatically at the set time (when an operation time is set)



※ The wait function will not work if you select a time setting. Operation will stop when the set time comes. The time you can set is up to 24 hours from the present time.
When a power failure occurred before the set time and continued after that and then the unit recovered automatically, operation will continue to the next set time so remember to stop operation manually.

Set Automatic Stop mode

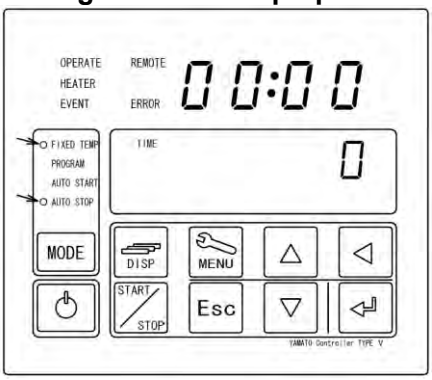
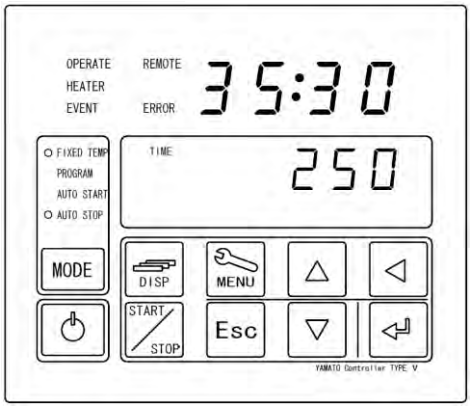
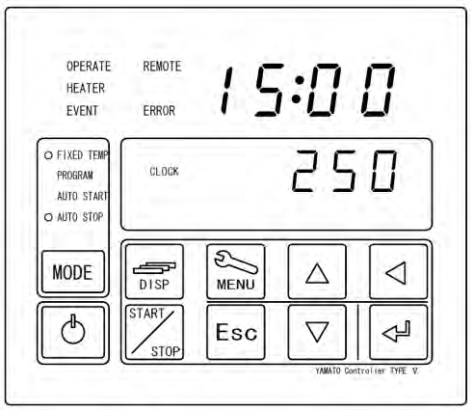
1 Turn on the controller



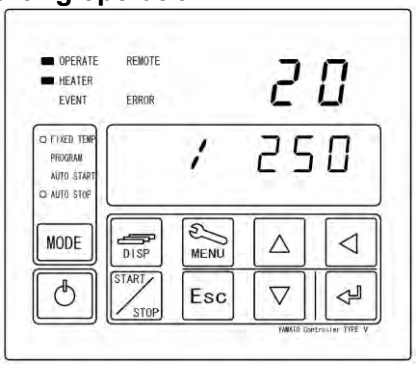
Turn on(|) Earth Leakage Breaker (ELB) on the left side wall of this Equipment. (**Idle State**)

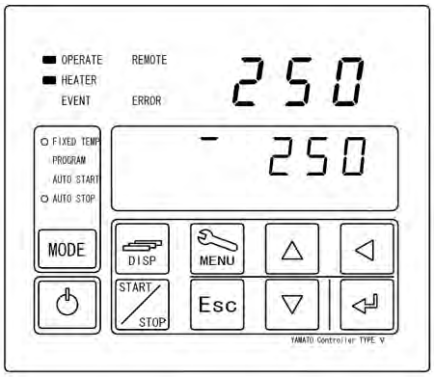
Press and hold ⏻ key to turn on the controller power.

Indicate circulating liquid temperature in Chamber on Top Screen and indicate target temperature on Bottom Screen.
The fan motor will start.
The fan motor operates when the door is closed and stops while the door is open.

2	**Selecting Automatic stop Operation** 	Press MODE key to turn FIXED TEMP (Fixed Temperature mode) and AUTO STOP (Automatic Stop mode) lamp on. ※ Fixed Temperature mode would be selected at first time operation. After that, the latest operated mode is selected.
3	**Set target temperature and operation running time / clock time to stop.**	① Press ↵ key. Select stop method from TIME/CLOCK with △ ▽ keys and then press ↵ key. ② Set TIME（capable setting range: 0～99hr : 59min）or CLOCK (according to 24-hour time) on Top Screen and then press ↵ key. ③ Set target temperature on Bottom Screen and then press ↵ key.
		**Example 1.** Setting running time: Operation is stopped automatically in 35 hours and 30 minutes once temperature reached to 250 ℃ of target temperature.
		**Example 2.** Setting clock time to stop: Start operation and reach to 250℃ in Chamber of target temperature, and operation is stopped automatically at 15:00.

4 Starting operation



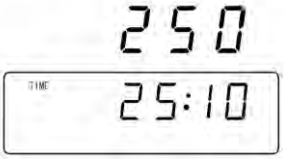


① Use the START/STOP key to start operation.

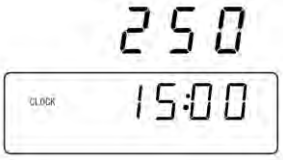
The OPERATE (operating) lamp and the HEATER (heater) lamp will come on and temperature control starts.

※ You can use the DISP key to check the remaining operation time/stop time information on the Bottom screen.

※ Screen to check the remaining operation time

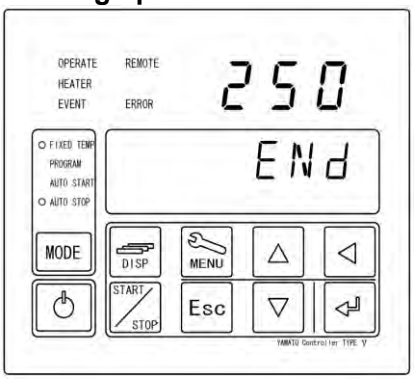


※ Screen to check the operation stop time



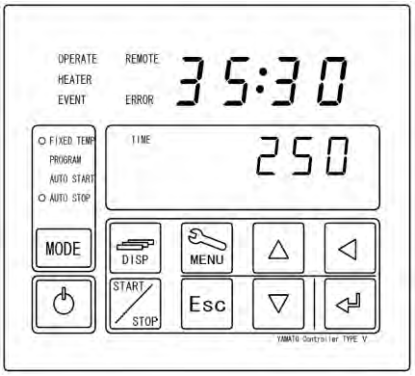
Press the DISP key again or wait for about 10 seconds to return to the original status.

5 Cancelling operation



① When the set time duration elapses or the time comes, the Bottom screen will indicate [END] and operation will stop.

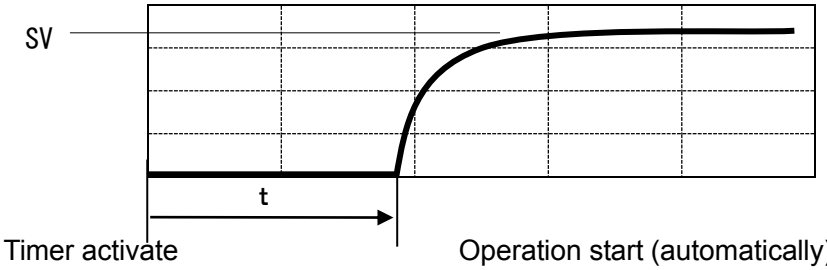
② Press the START/STOP key to eliminate the [END] indication.



※ When you stop operation, the screen will return to the one before starting operation.

※ The fan motor keeps operating after operation has been stopped. Press the ⏻ key longer to turn the controller power off to stop the fan motor.

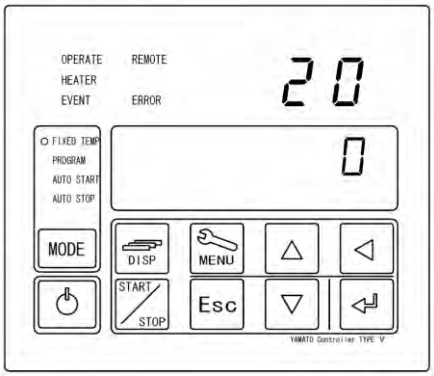
AUTO START (Automatic Start) mode is to start operation automatically with timer. This operation does not stop automatically once its start. Stop manually, if required.



SV ; Target temperature　t ; Auto start setting time (time)

Set Automatic Start mode

1 Turn on the controller.

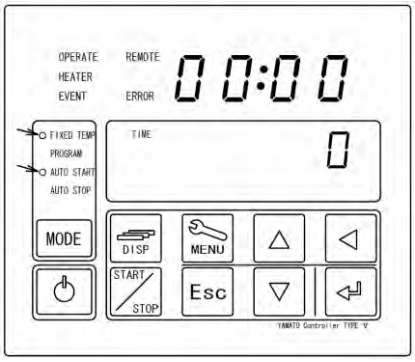


Turn on（｜）Earth Leakage Breaker(ELB) on the right side wall of this Equipment. (**Idle State**)

Press and hold [⏻] key to turn on the controller power. (**Standby State**)

Indicate circulating liquid temperature in Chamber on Top Screen and indicate target temperature on Bottom Screen.
The fan motor will start.
The fan motor operates when the door is closed and stops while the door is open.

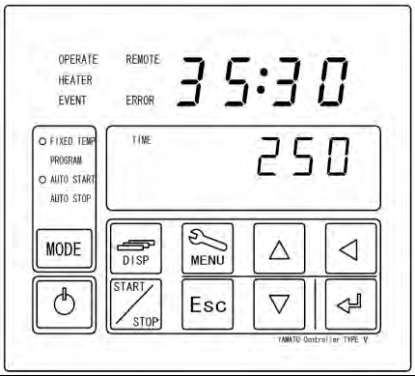
2 Select Automatic Start mode



Press [MODE] key to turn FIXED TEMP (Fixed Temperature mode) and AUTO START (Automatic Start mode) lamp on.

※ Fixed Temperature mode would be selected at first time operation. After that, the latest operated mode is selected.

3 Set target temperature and operation wait time / clock time to start。



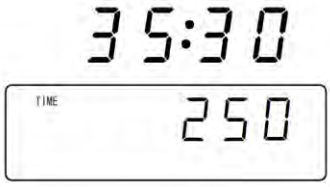
① Press [↵] key.
Select start method from TIME/CLOCK with [△][▽] keys and then press [↵] key.

② Set TIME（capable setting range: 0～99hr：59min）or CLOCK (according to 24-hour time) on Top Screen and then press [↵] key.

③ Set target temperature on Bottom Screen and then press [↵] key.

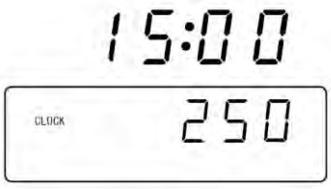
Example 1. Setting wait time to start:

Press START/STOP key to count timer for 35 hours and 30 minutes, and then start automatically operation to reach to 250℃ of target temperature in

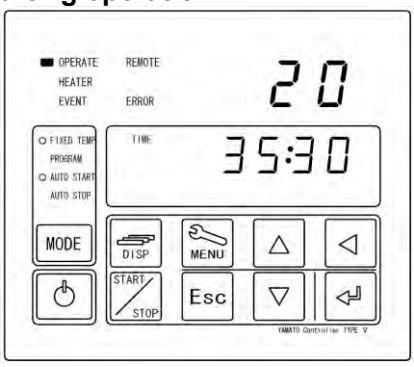


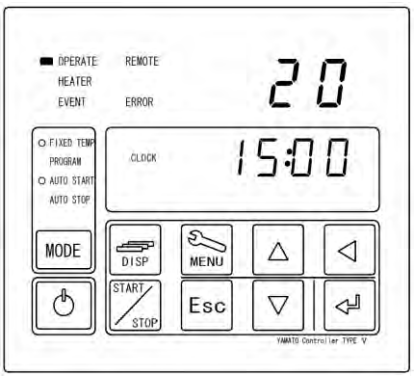
Example 2. Setting clock time to start:

Press START/STOP key to start automatically operation to reach to 250℃ of target at temperature at 15:00.



4 Starting operation

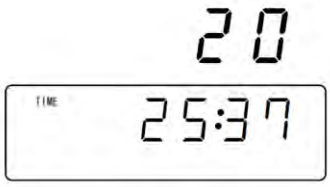




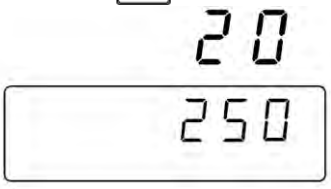
➢ Press START/STOP key to be standby mode for starting operation.

➢ Press START/STOP key to be standby mode for starting operation.

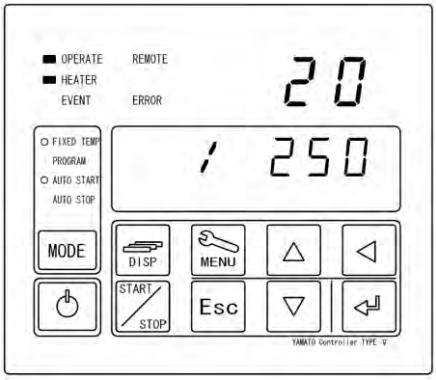
※ The Top screen shows the present temperature in the chamber while the Bottom screens shows the operation wait duration and the operation start time. When you have selected a wait time, counting down of the set time starts.

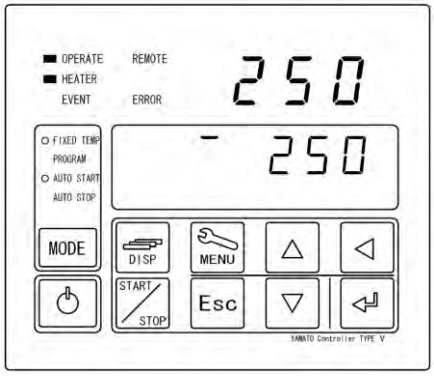


※ You can check the set temperature on the Bottom screen using the DISP key.



Pressing the DISP key again will make the Bottom screen show the operation wait duration and the operation start time.

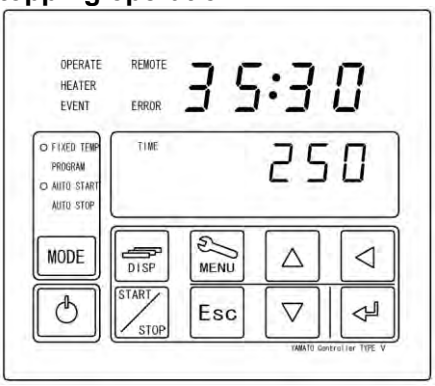




③ When the set time duration elapses or the time comes, the OPERATE (Operating) lamp will change its status from flashing to staying on as well as the HEATER (Heater) lamp comes on and temperature control will start.

※ You cannot use the Quick auto stop function for the Auto start operation.

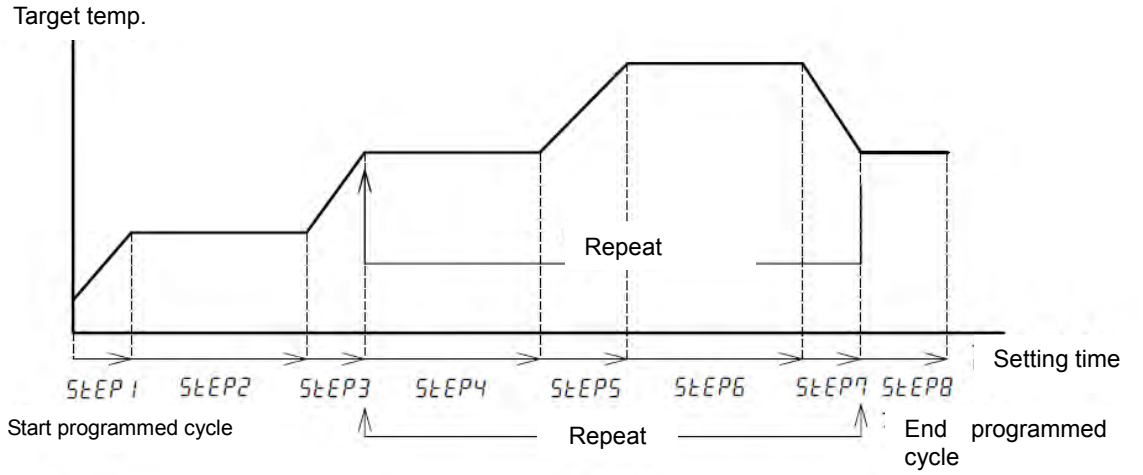
5 Stopping operation



Use the START/STOP key to manually stop operation.
The screen will return to the one before starting operation when you stop operation.

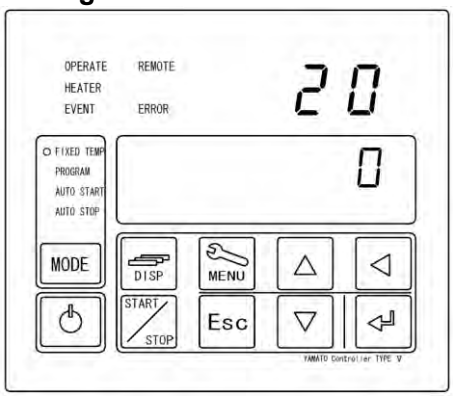
※ The fan motor keeps operating even operation is stopped. Press the ⏻ key longer to turn the controller power off to stop the fan motor.

PROGRAM mode is to run programmed cycle such as figure below.



Setting the program operation

1 Turning on the controller

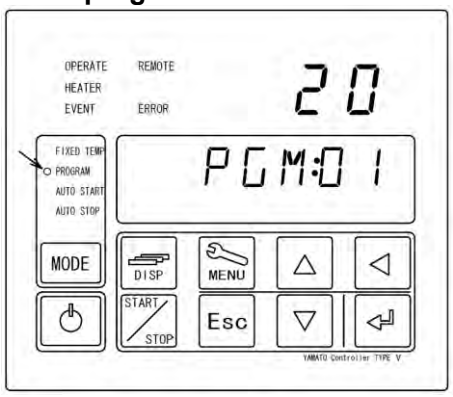


Turn the ELB on the left side of the main unit[ON(|)].
Pressing the ⏻ key longer will turn the controller power on.
The Top screen shows the temperature in the chamber while the Bottom screen shows the set temperature.
The fan motor will start.
The fan motor operates when the door is open and stops when the door is opened.

∗ Register target program prior to start running cycle at first.

For how to register a program, see “P.28 Programming method”.
Create as many as steps up to 99 at maximum and save programmed pattern data up to 99 in total. (For example:11 program patterns will be stored at maximum, if each pattern is programmed 9 steps. The number of steps in the repeat interval will be the number of the steps set in the registration part irrespective of the number of repetitions. ）

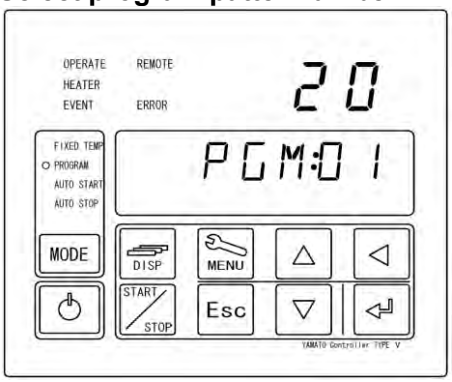
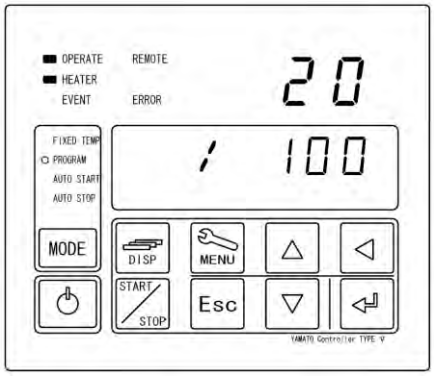
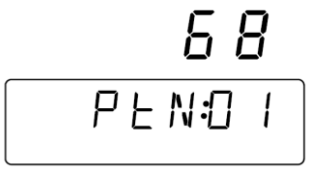
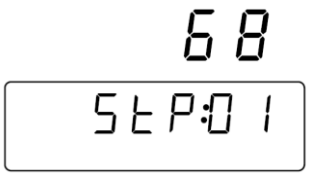
2 Select program mode



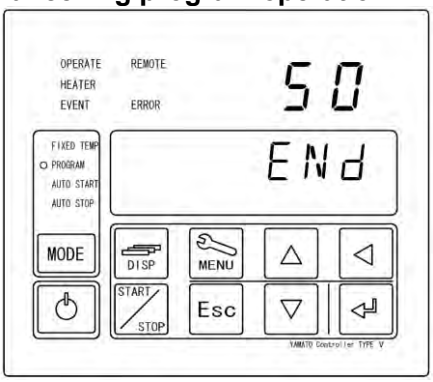
Press MODE key to turn PROGRAM Lamp on.

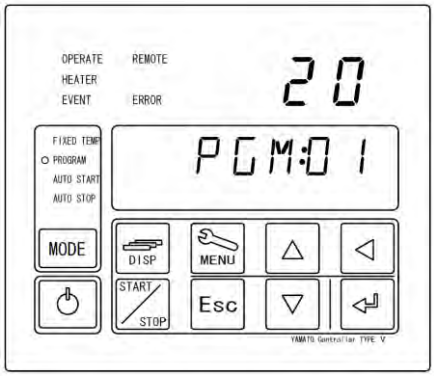
The bottom screen shows [PGM:01] ([01] indicates a program you used in the last session.)

※ Fixed Temperature mode would be selected at first time operation. After that, the latest operated mode is selected.

3	**Select program patter number** 	Press [↵] key. 01, a part of [PGM:01], is flashing on Bottom Screen. Select particular number of desired program pattern with [△] [▽] keys and then press [↵] key.
4	**Start program mode** 	Press [START/STOP] key to start programmed cycle operation. ※ Never run its cycle if [END] is not set at the end step in the program. Check again that program setting, if cycle do not start. ※ You cannot start operation by pressing the [START/STOP] key for pattern numbers for which any programs are not registered. ※ You can check the program pattern number, the step number or the remaining operation time being executed on the Bottom screen with the [DISP] key during operation. ※ Screen to check the number of a program pattern being executed.  ※ Screen to check the number of a program step being executed.  ※ Screen to check the remaining time of a step being executed. 

5 Cancelling program operation





① When the set program ends, the Bottom screen shows[END] and operation will stop.

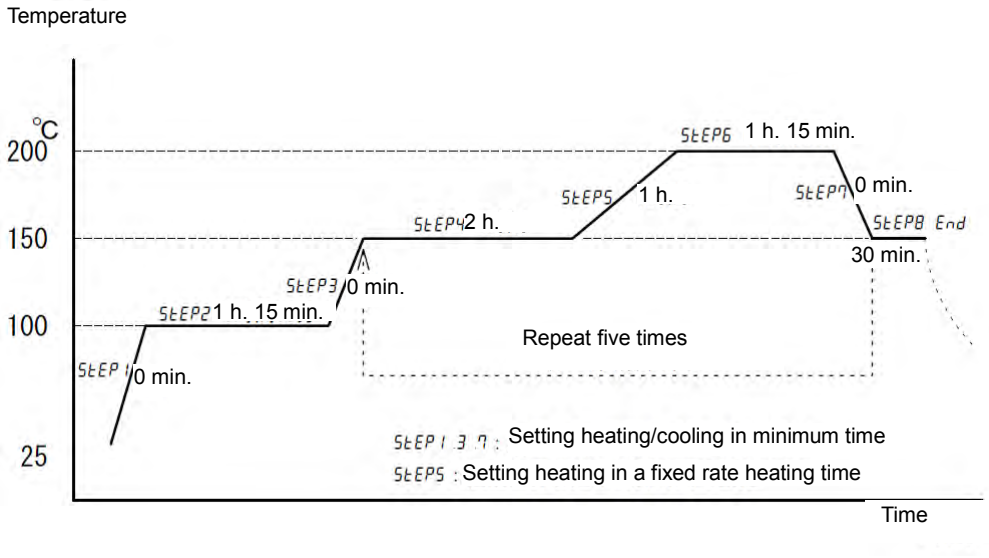
② You can eliminate the [END] indication using the START/STOP key.

※ The screen will return to the one before starting operation when you stop operation.

※ The fan motor keeps operating after operation is stopped. Press the ⏻ key longer to turn the controller power off to stop the fan motor.

Sample program setting

In this example, 8 steps are registered in the program pattern 2, steps from 4 to 7 will be repeated 5 times and the whole session will end at the step 8.
Note: Steps 4 to 7 will be repeated 6 times.



Pattern No	Step	Set temp.	Set time	Repeat dstn.	Repeat No.	Wait	End
P＊＊:01	P02:＊＊	TEMP	TIME	REP(STEP)	REP(COUNT)	WAIT	ENDST
02	01	100	00:00	0	0	ON	OFF
	02	100	01:15	0	0	OFF	OFF
	03	150	00:00	0	0	ON	OFF
	04	150	02:00	0	0	OFF	OFF
	05	200	01:00	0	0	ON	OFF
	06	200	01:30	0	0	OFF	OFF
	07	150	00:00	4	5	ON	OFF
	08	150	00:30	0	0	OFF	ON

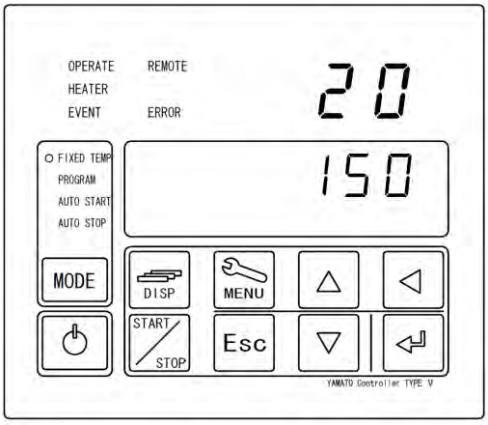
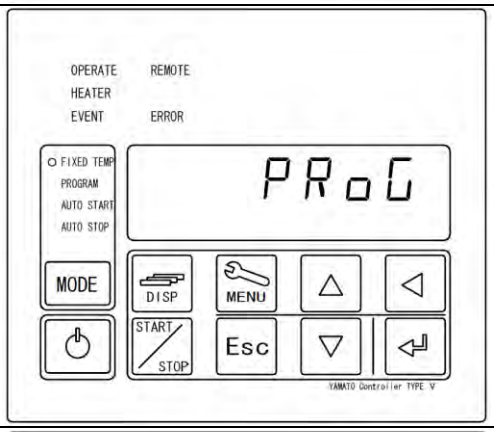
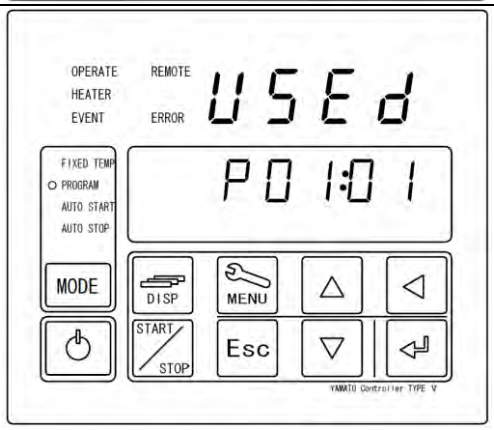
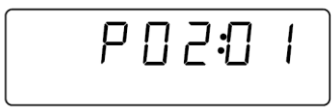
※ When set time for heating or cooling steps beyond the heating or the cooling capacity (0 minute in the example) of the unit, it will operate at the full power for a short time at wait [**ON**]. At wait [**OFF**], the step will proceed to the next one irrespective of whether the set temperature is attained or not and you need to take care for setting a wait for heating or cooling for a short period.

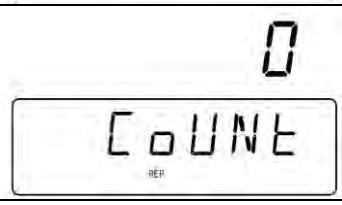
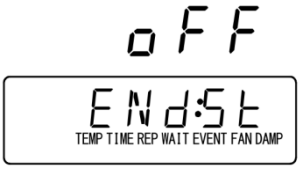
※ When set time for heating or cooling steps beyond the heating or the cooling capacity of the unit, it will heat or cool at a fixed rate irrespective of the wait setting of [**ON**] or [**OFF**], and the operation will proceed to the next step once the set temperature is reached within the set time.

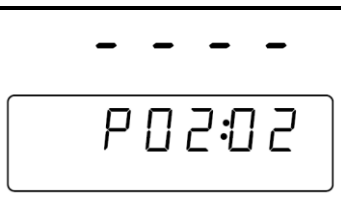
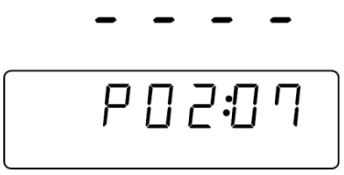
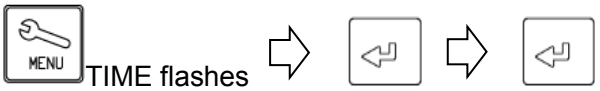
※ When a fixed temperature step is set and wait is [**ON**], the wait mode will continue from the time when the temperature in the chamber drops below the lower limit of the wait width deviation temperature due to, for example, opening of the door until the temperature in the chamber will recover above that lower limit. At [**OFF**] the process will proceed to the next step after the set time irrespective of changes of the temperature in the chamber.

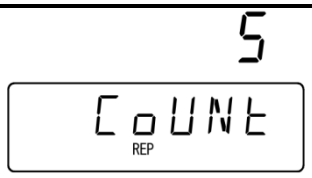
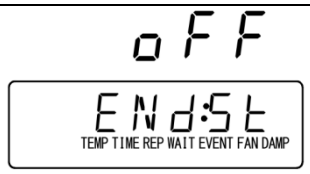
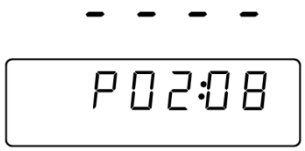
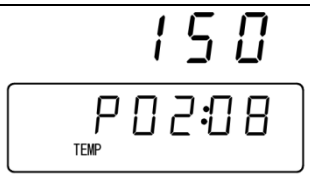
※ When you use the repeat function, program the operation so that the set temperature before shifting to the repeat mode will be the same as the set temperature of the destination of repetition.

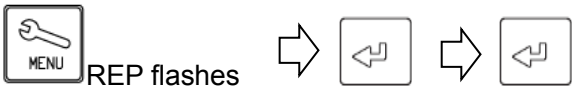
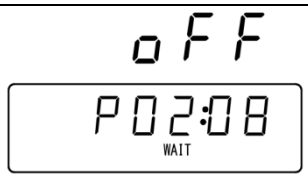
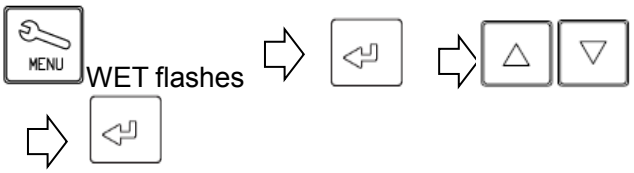
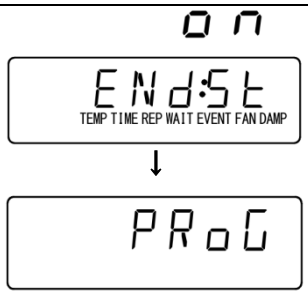
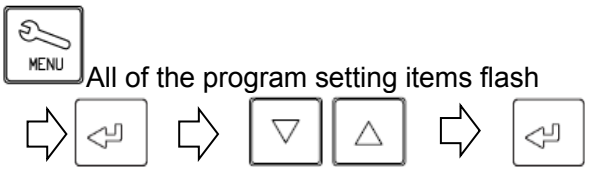
※ Checking the heating capacity and the cooling capacity before setting is encouraged since these will differ depending on the environmental temperature and the operating conditions.

NO	Indication	Operating procedure
Ⅰ		
Ⅱ		[PROG] flashes. 
Ⅲ		○ The PROGRAM lamps flashes.  [USED] means that the program has already been registered.  [**1**] of P01:01 flashes.  Makes [**1**] of P0**1**:01 flash.  Input as [P0**2**:01].
1-1	Inputting [**P02:＊＊**] of program pattern 02 	[**2**] of P0**2**:01 flashes and the Top screen shows [**----**] which means any programs are not registered.

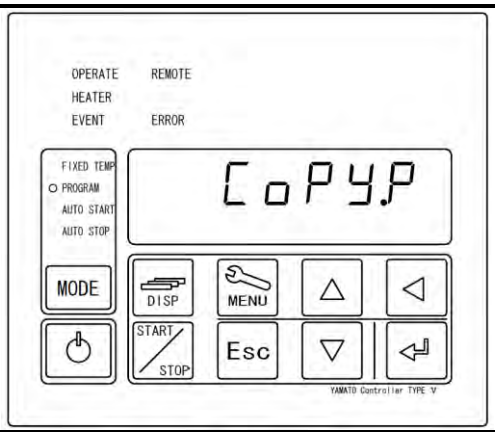
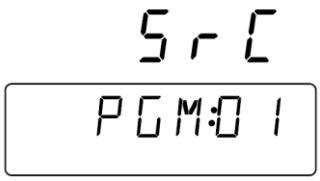
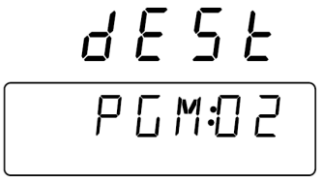
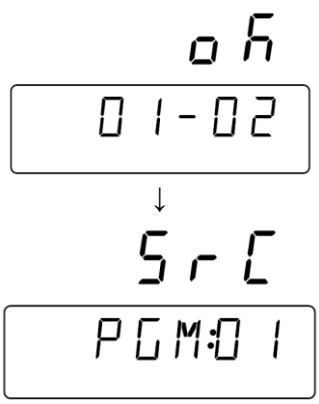
1-2		Input pattern 02, STEP 01. [↵] TEMP flashes.
1-3		Input 100℃. [↵] [00**0**] flashes ⇨ [◁] [△] [▽] ⇨ [↵]
1-4		00 hour 00 minute [MENU] TIME flashes ⇨ [↵] ⇨ [↵]
1-5		Repeat:0（No repeat destination） [MENU] REP flashes. ⇨ [↵] ⇨ [↵]
1-6		Number of repetition:0（No repetitions） [MENU] REP flashes. ⇨ [↵] ⇨ [↵]
1-7		Wait function ON setting （Set time counts down when the indicated temperature is-3℃ to the set temperature and within +6℃.） [MENU] WAT flashes. ⇨ [↵] ⇨ [△] [▽] ⇨ [↵]
1-8		END setting OFF （To input the next step, set this to OFF; to input the final step, set this to ON） [MENU] All program setting items flash ⇨ [↵] ⇨ [△] [▽] ⇨ [↵]
1-9	If a setup of STEP1 is completed	Press the [MENU] key longer.

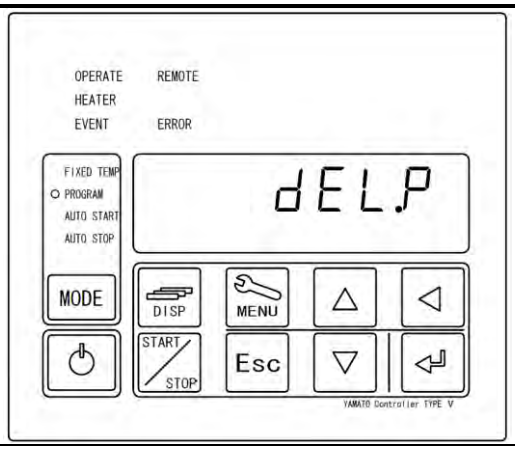
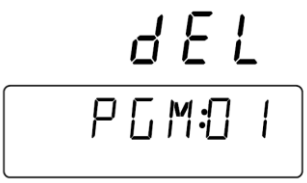
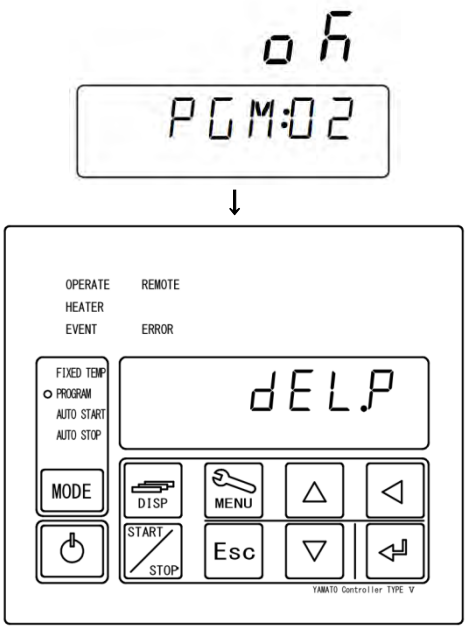
2-1		Input pattern 02, STEP 02 
STEP02 ≀ STEP03 ≀ STEP04 ≀ STEP05 ≀ STEP06	Input parameters from **STEP** #2 to #6 in accordance with setting conditions with same process of inputting parameters on **STEP** #1.	※ Press  key while registering program. Show [REST. P] on Bottom Screen. And show the rest of available steps on Top Screen.
7-1		Input pattern 02, STEP 07  TEMP flashes.
7-2		Input 150℃. 
7-3		Input 00 hour 00 minute.  TIME flashes
7-4		Input repeat destination (Repeat dstn : 4)  REP flashes

7-5		Input the number of repetitions(Number of repetitions : 5) ※ Number of repetitions may be set between 1 and 99 or [INF], limitless. MENU REP flashes
7-6		Set the wait function to ON. （Set time counts down when the indicated temperature is-3℃ to the set temperature and within +6℃.）
7-7		END setting OFF（To input the next step, set this to OFF; to input the final step, set this to ON）
8-1		Input pattern 02. STEP 08 Press the MENU key longer. TEMP flashes.
8-2		Input 150℃.
8-3		Input 00 hour 30 minutes. ※ Inputting [INF] for the final step makes its time limitless. MENU TIME flashes

8-4		Input repeat [**0**] (No repeat dstn)  REP flashes
8-5		Input a repeat number of [**0**] (No repetitions)  REP flashes
8-6		Set the wait function to **OFF**.  WET flashes
8-7		Set **END** to [**ON**].  All of the program setting items flash ※ Be sure to set the **END** step **ON** for the final step of a program pattern. Any operation programs without an **END** step **ON** will not be recognized as a complete program.

※ Duplicate and use the programming sheet at the end of this book.

1-1		※ Copying a program Use the MENU key to flash [COPYP] on the Bottom screen and press the ↵ key.
1-2		When [**01**] of PGM:**01** flashes, input the patter number to copy from with the ▽ △ keys and then determine using the ↵ key.
1-3		[DEST] flashes on the Top screen shows while pattern numbers not used and [＊＊] of PGM:＊＊ flash on the Bottom screen and input a pattern number [＊＊] of the copy destination with the ▽ △ keys and determine using the ↵ key.
1-4		The Top screen shows [oh] and the Bottom screen shows the pattern number of the copy source- copy destination number [01−02] then the screen will move to the program copy screen.

2-1		※ Deleting a program You cannot delete a program during operation. Carry out deletion while the stand-by screen is displayed. Use the MENU key to flash [DELP] on the Bottom screen and then press the ↵ key.
2-2		When [**01**] of PGM**:01** flashes, select a pattern number to delete with the ▽ △ keys or select [AL](all delete) with the ◁ key and then press the ↵ key longer.
2-3		When [DEL] flashes, determine using the ↵ key.
2-4		The Top screen shows [oh] and the Bottom screen shows the pattern number of the copy source- copy destination number [**PGM:02**] then the screen will move to the program delete screen.

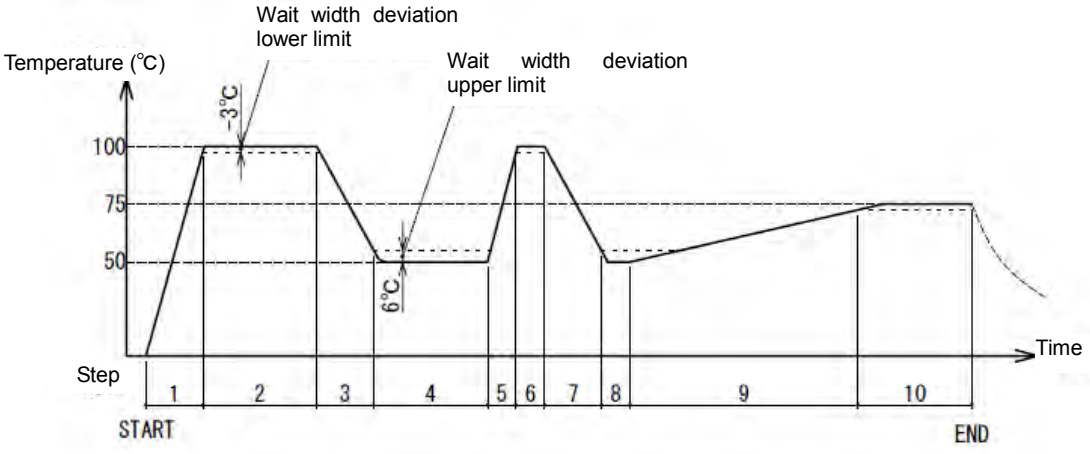
About the wait function

When the wait function is set to [ON], the mode will remain “waiting” without counting down the time until temperature in the chamber (indication) will be within the wait deviation range between -3℃ and +6℃ to the set temperature. When you set the set time to 0 minute, the unit will operate from the “Start temperature” to the “Set temperature” at full power.
When you have set time longer than the specified performance, the unit will control heating and cooling so that the set temperature will be attained (within the wait width deviation range) at the set time.
Even when the indicated temperature drops while temperature is stable due to opening of the door, the mode will remain “waiting” without counting down the time if the wait width upper or lower limit is exceeded.
When you set the wait function to [OFF], the unit will proceed to the next step at the set time irrespective whether the temperature is within the wait width deviation between the set temperature and the indicated temperature.
When the set time is set to a short time exceeding the heating and cooling capacity, the unit will proceed to the next step before the set temperature is attained and you need to make sure that the wait function is set at [ON] when you are going to operate at the full power.

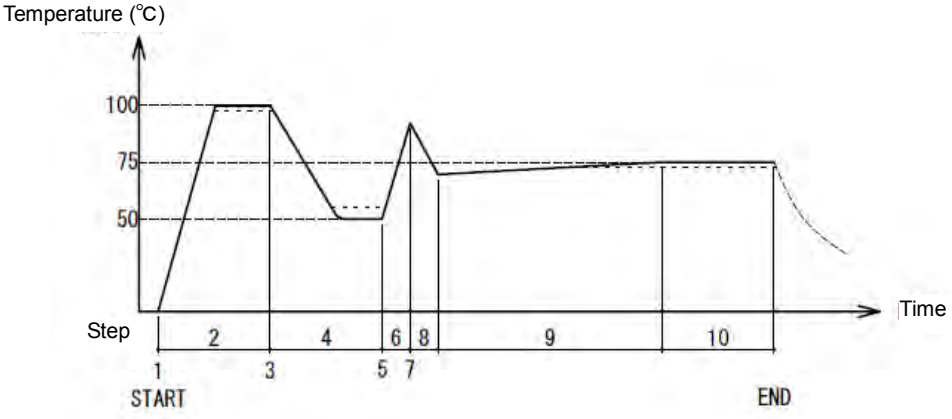
※ Example of estimated heating/cooling at indicated setting of wait [All ON] and [ALL OFF] in the program in the table below.

Step	1	2	3	4	5	6	7	8	9	10
Set temp(℃)	100	100	50	50	100	100	50	50	75	75
Set time	0 min	30 ,on	0 min	30 min	0 min	5 min	0min	5 min	2 hr	30 min
	Heating and cooling time of steps (1), (3), (5) and (7) are at the full power setting.									
	Heating time of the step (9) has been set longer than the specification.									

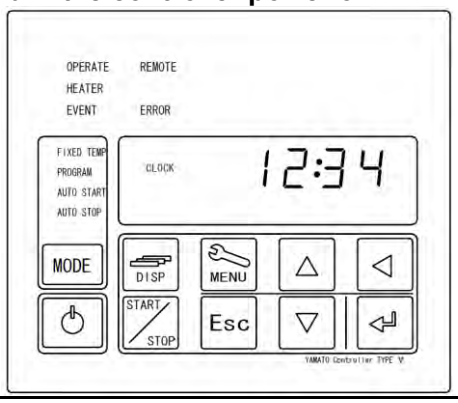
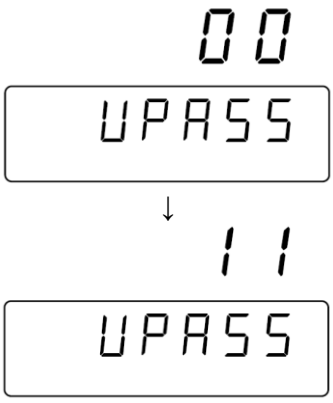
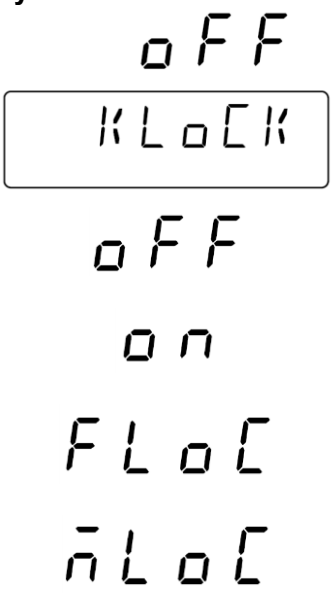
【Example of estimated process at “Full ON” setting for the wait function】



【Example of estimated process at “Full OFF” setting for the wait function】



※ Set a type of key lock.

1	**Turn the controller power off** 	Turn the ELB on the left side of the main unit [ON(|)]. The Bottom screen will show the current time. While the unit is being operated, press the ⏻ key longer to turn the controller power off.
2	**Enter password** 	① Press and hold MENU key. Show [UPASS] on Bottom Screen and [**00**] flashing on Top Screen. ② Press △ ▽ and ◁ keys to enter password "11" on Top Screen and press ↵ key (The password is fixed to "11".).
3	**Set key lock** 	① The Bottom screen shows [KLOCK] while the Top screen sows [OFF]. [OFF] is the factory setting. ② Use the ⇨ ↵ △ ▽ keys to select a type of key lock and then determine using the ↵ key. OFF : Key lock function disabled (Factory setting) ON : Any keys other than the ⏻ and the START/STOP keys are disabled. FLOC : Only the MENU key is disabled. mLOC : Only the MODE key is disabled. ③ Pressing the ⏻ key longer will return to the time display screen.

Calibration Offset Function offset the difference between read temperature by this Controller and actual measured temperature of Chamber. This Function enable parallel compensation in minus or plus direction over the whole Controller Temperature Setting Range of this Equipment.

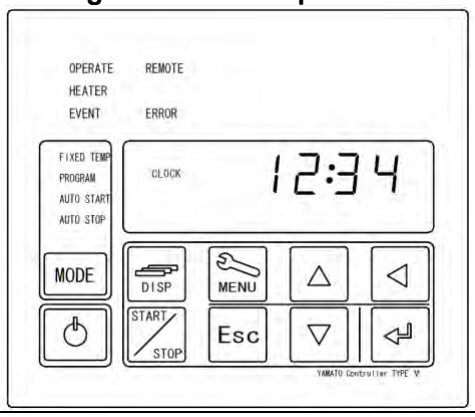
Example

When the measured Chamber temperature is lower than read temperature by 2℃:

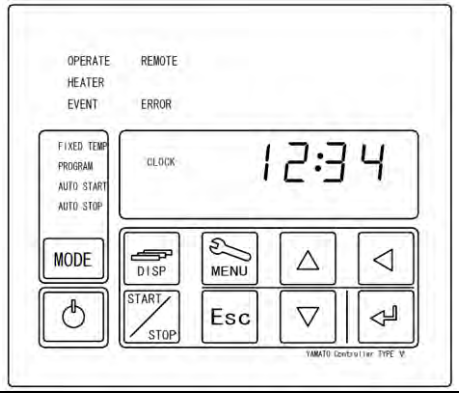
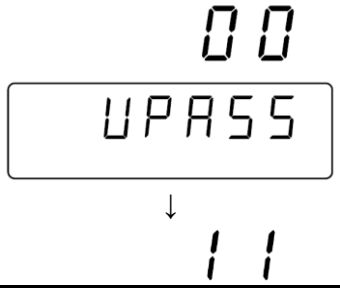
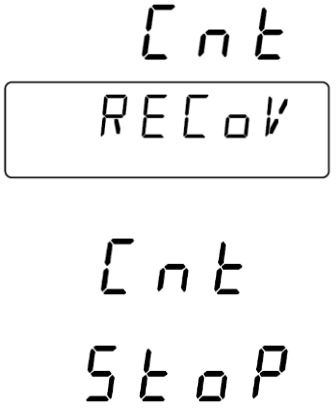
The read temperature can be calibrated by inputting “Calibration Offset value -2.0” for 2℃ compensation against actual Chamber temperature.

If read temperature is 200℃ for example, its temperature will shift to 198℃ after offset calibration.

※ **This -2℃ compensation is applied over the whole controller Temperature Setting Range (DES830 : 0～260℃、DTS830 : 0～360℃). Note that offset value might be changed depending on sample setting arrangement and/or Target Temperature.**

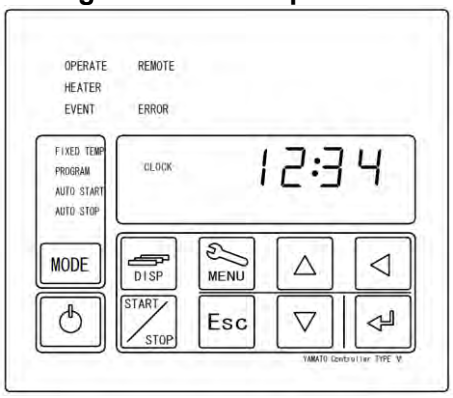
1	**Turning the controller power off** 	Turn the ELB on the right side of the main unit [ON(|)]. The Bottom screen will show the current time. While the unit is being operated, press the ⏻ key longer to turn the controller power off.
2	**Enter password.** 	① Press and hold MENU key. Show [UPASS] on Bottom Screen and [**00**] flashing on Top Screen. ② Press △ ▽ and ◁ keys to enter password “11” on Top Screen and press ↵ key (The password is fixed to “11”.).
3	**Set Calibration Offset value.** 	① Press MENU key to display [CAL:OS] on Bottom Screen then press ↵ key. ② Input offset value by △ ▽ and ◁ keys and then press ↵ key. You can enter an offset amount up to ±15.0℃ Example Read temperature : 200℃ and actual measured temperature : 198℃ ⇒Offset input value: -2.0℃ ※ Although you can input values up to the first decimal place, the temperature indications and measured temperatures will be rounded before indication. ③ Pressing the ⏻ key longer will return to the time display screen.

※ Describe the recovering operation at power failure.

1	**Turning the controller power off** 	Turn the ELB on the right side of the main unit [ON(|)]. The Bottom screen will show the current time. While the unit is being operated, press the [⏻] key longer to turn the controller power off.
2	**Enter password.** 	③ Press and hold [MENU] key. Show [UPASS] on Bottom Screen and [**00**] flashing on Top Screen. ④ Press [△][▽] and [◁] keys to enter password "11" on Top Screen and press [↵] key (The password is fixed to "11".).
3	**Setting recovery from a power outage** 	① Press [MENU] key to display [RECOV] on Bottom Screen and then press [↵] key. ② Press [△][▽] key to select recovery type at power failure and press [↵] key. CNT : The operation will resume right at power failure after power recovery. (set at factory) STOP : The operation will terminate as Idle State after power recovery. ③ Pressing the [⏻] key longer will return to the time display screen.

※ Explaine how to set conversion factor for CO2 emission and how to reset the integrated CO2 volume on Top Screen.

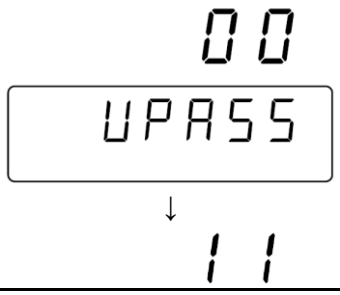
1 Turning the controller power off



Turn the ELB on the left side of the main unit [ON(|)]. The Bottom screen will show the current time.

While the unit is being operated, press the [⏻] key longer to turn the controller power off.

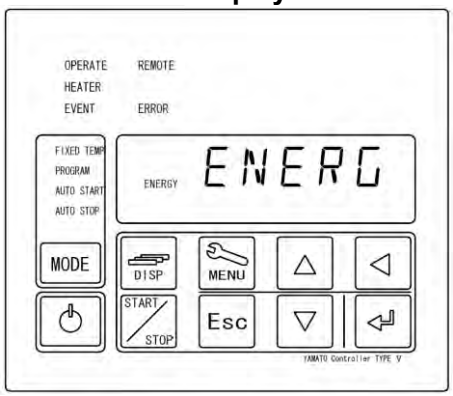
2 Enter password.



① Press and hold [MENU] key.
Show [UPASS] on Bottom Screen and [**00**] flashing on Top Screen.

② Press [△] [▽] and [◁] keys to enter password "11" on Top Screen and press [↵] key (The password is fixed to "11".).

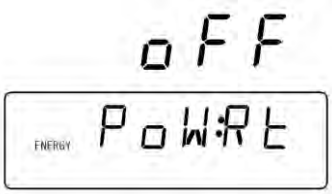
3 Reset monitor display.



① Pressing the [MENU] key will make the monitor function indication ENERGY and [ENERG] flash on the Bottom screen.

② Pressing the [↵] key will show items to reset integrated [POWRT] power consumption.

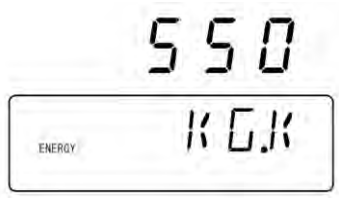
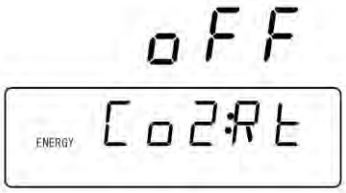
③ Press [MENU] key to select monitoring item on Bottom Screen and then press [↵] key.



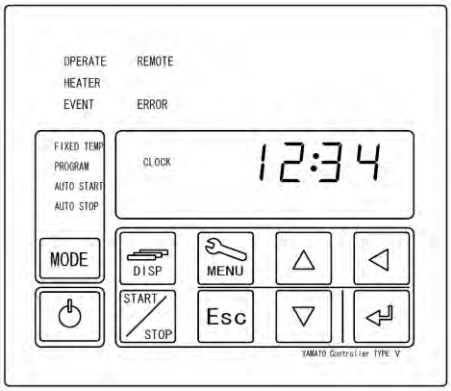
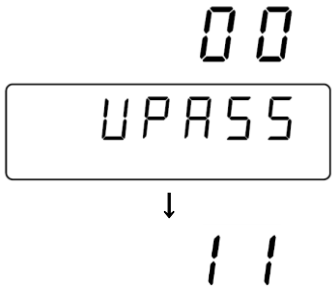
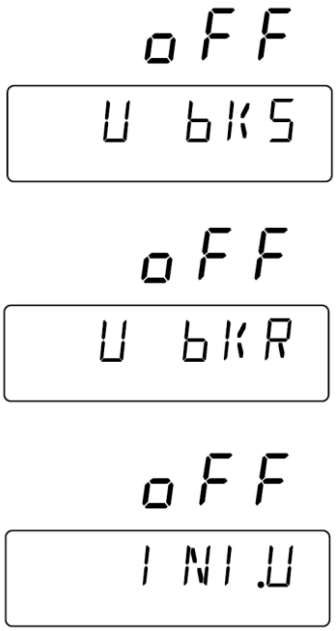
POWRT：Integrated power consumption

Pressing the [↵] key will result in:
OFF（lit）→RUN（flash）
Press [↵] key to reset Integrated Power Consumption.
Press [Esc] key to return to [PoW:Rt].

Resetting integrated CO2 volume and CO2 emission factor

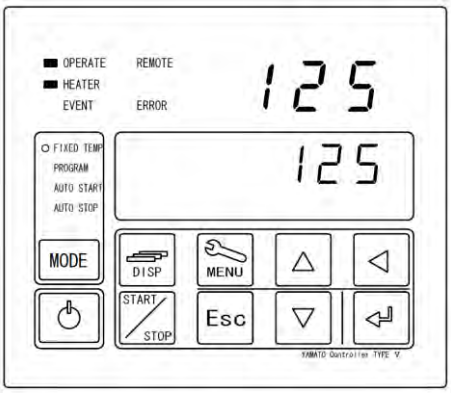
3	 	KG. K：(CO2) discharge coefficient Quoted from the substitutive values, factory setting of **550** （0.000550t-CO2/kWh） , the Environmental Ministry Press Release on 6 November 20013. Confirm the discharge coefficient of different utility companies with each company. Pressing the ↵ key will result in: **550**（lit）→**0550**（flash） Press the ◁ △ ▽ keys to change a discharge coefficient. ↵ key is used to determine Esc key is used to return CO2:RT：Integrated CO2 Emission Press ↵ key, and then change from OFF (illuminate) to →RUN (flash) on Top Screen. ↵ key is used to reset Integrated CO2 Emission. Esc key is used to return ④ Pressing the ⏻ key longer will return to the time display screen.

※ Back up, read out and reset controller for various setting information.

1	**Turning the controller power off** 	Turn the ELB on the left side of the main unit [ON(|)]. The Bottom screen will show the current time. While the unit is being operated, press the ⏻ key longer to turn the controller power off.
2	**Enter password.** 	③ Press and hold MENU key. Show [UPASS] on Bottom Screen and [**00**] flashing on Top Screen. ④ Press △ ▽ and ◁ keys to enter password "11" on Top Screen and press ↵ key (The password is fixed to "11".).
3	**Save and read out and/or reset setting information.** 	① Press MENU key few times and show following items on Bottom Screen, respectively: U BKS : Back various setting information up. ↵ key「RUN」(flash)→ ↵ key「OFF」(illuminate) U BKR : Read backup setting information out. ↵ key「RUN」(flash)→ ↵ key「OFF」(illuminate) INI.U : Initialize various setting information. ↵ key「RUN」(flash)→ ↵ key「OFF」(illuminate) ※ Various setting information will be included registered programs, temperature offset value and other data such as key lock mode, calibration offset, recovery mode and so forth. ② Pressing the ⏻ key longer will return to the time display screen.

※Check Integrated Power Consumption, integrated Operating hours and so forth by this “Monitor Item Display” function of this Equipment.
Can not modify any setting information shown on Top Screen.

1 **View integrated value on Top Screen**

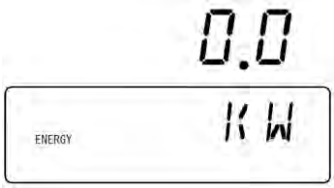


※Monitor Items can be checked at Controller POWER key ON or during operation state.

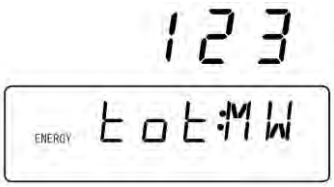
Press and Hold DISP key.
Monitor Items display screen activate and current Power Consumption appear on Top Screen.

Use the DISP key shows the integrated power consumption (MW) (kW), CO2 discharge amount (t) (kg) heater operation amount (%), integrated live time (Unit: 10000 hours) (Unit: 1000 hours), integrated operation time (Unit: 10000 hours) (Unit: 1000 hours).

Monitor Items display screen is ended, and Idle Screen or Standby Screen is displayed finally.

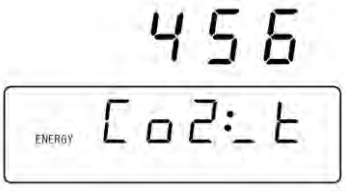


KW Current Power Consumption is calculated from instantaneous power to power at one hour.
Power consumption may be indicated as [**0.0**] and [**3.6**] alternately while temperature is stable. Power consumption is indicated as [**0.0**] during standby.

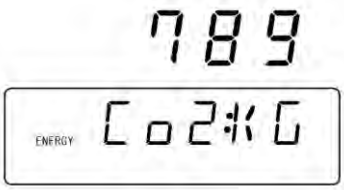


TOT:MW Integrated power consumption (MWh). This is indicated in a three-digit integer number.

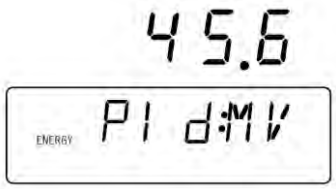
TOT:KW Integrated power consumption (kWh). This is indicated in a three-digit integer number.
【 Sample indication 】 Integrated power consumption:123,456kWh



CO2:_T CO2 discharge amount (t). This is indicated in a three-digit integer number.
CO2 discharge amount is calculated by multiplying the power consumption by a discharge coefficient. Confirm the discharge coefficient of different utility companies with each company.
The initial value input is quoted from the substitutive values, factory setting of 0.550(k-CO2/kWh), the Environmental Ministry Press Release on 6 November 20013. For updates of the coefficients, see the section, Setting and resetting the monitor indication, item [3].



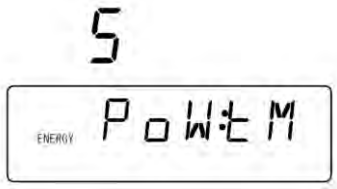
CO2:KG CO2 discharge amount (kg). This is indicated in a three-digit integer number.
【Sample indication】CO2 discharge amount:456,789kg



PID:MV Heater Operation Output

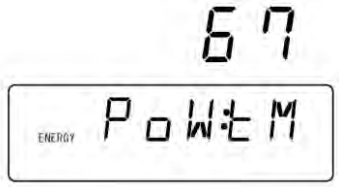
Heater Operation Output is the parameter to control output power ratio in percent of heater rated capacity. Heater output will be controlled by PID operation value between100 to 0% till reaching to Target Temperature.

【Sample indication】Present heater operation amount: 45.6%



POW:TM Integrated live time (hours). Only the ten thousand digit will be indicated.

Integrated live time shall be the accumulated time elapsed from turning the ELB ON(｜) to OFF OFF(○).

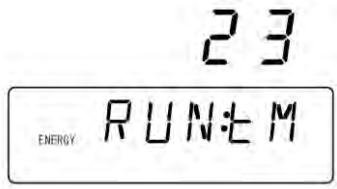


POW:TM Integrated live time (hours). Up to the thousand place is displayed.

【Sample indication】 Integrated Power ON Hours ; 50,067 hours
Adding capability will up to 65,535 hours.

PUN:TM Integrated operation time (hours). Only the ten thousand digit will be indicated.

Integrated Operation Run Hours mean to add operation hours from start to end.



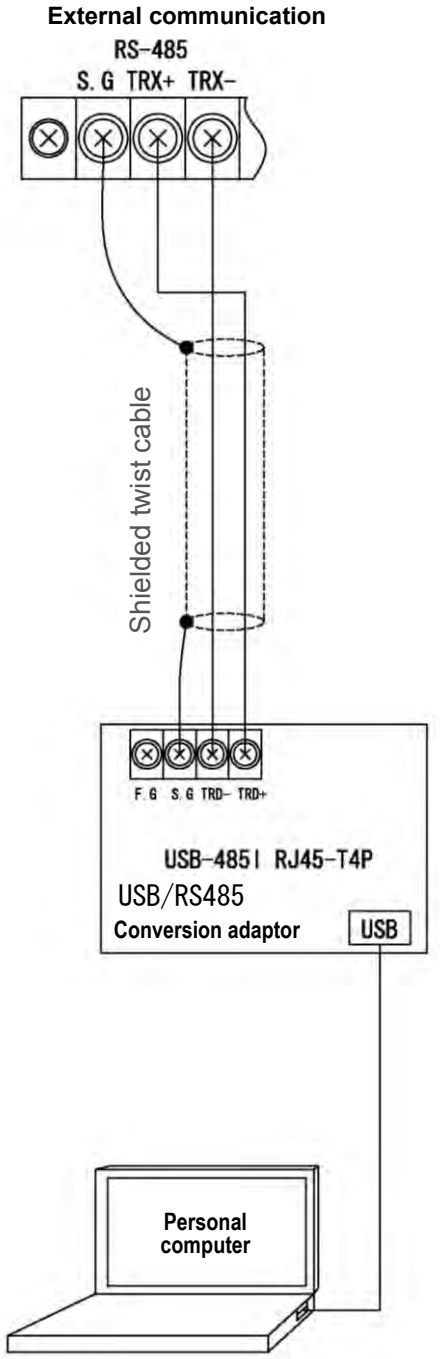
PUN:TM Integrated operation time (hours). Up to the thousand place is displayed.

【Sample indication】Integrated live time:10,023 hours
Up to 65535 hours can be cumulated.

Use the 

key to the standby/operating screen.

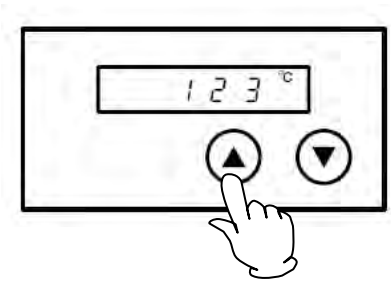
※ The external communication function remotely controls the main unit from a PC using the 2-wire RS485 communication and supports bidirectional communication including changes of set temperature or collection of measured temperatures.
※ PC and the "External communication adaptor set: OIN90 (product code 211880)" shall be prepared by the user.

1	**Connecting terminals** 	Use the recommended USB/RS485 communication conversion adaptor. External communication adaptor set: OIN90 (product code 211880) ※ Communication utility software bundled. System Sacom "USB-RS485I RJ45-T4P" We recommend a twisted shielded wire for the connection cable. Make its length to 10m or shorter. ※Parts other than the output terminals in the diagram are optional and shall be supplied by the user. First turn power of both the main unit and the PC off before making connections.
2	**Communication connection setting**	Setting for communication has been completed for the main unit. Make settings on the PC referring to the separate manual **"External Communication Function"**.
3	**Operating procedures**	Refer to the separate manual **"External Communication Function"**.

4. Operating procedure

Independent Overheat Prevention Device

This Equipment have redundant safety devices-1) Automatic Overheat Prevention (automatic reset) function on the Controller, and -2) Independent Overheat Prevention Device(IOPD) with independent power, circuit and sensor away from the Controller.
Main Relay of this Controller will be shut heater output power off when one of safety devices is activated at Chamber internal temperature beyond its setting temperature.
Those functions will avail at Earth Leakage Breaker(ELB) ON(|).

Set temperature on Independent Overheat Prevention Device(IOPD)	※Set temperature with ▼▲ keys on its panel.
	

May stop its operation by activating Independent Overheat Prevention Device(IOPD) when the difference between set temperature on IOPD and Target Temperature will be too close each other. Must set IOPD temperature at least 20℃ higher than Target Temperature.

Note that the objective of this IOPD will not protect for samples but from overheating this Equipment.

Factory settings and setting temperature ranges are as shown below:

Model	Set temperature at shipment	Setting temperature range
DES830	280℃	0℃～300℃
DTS830	380℃	0℃～400℃

Control Chamber stable at required temperature first, and let IOPD setting temperature down by 1℃ and then find out IOPD activating temperature, if IOPD will get to be activated at required temperature.
Must wait for 5(five) seconds for the next 1℃ down of IOPD setting temperature, because its function will be operated to need some times.
Display ER07 on Top Screen on Control Panel, if this IOPD is activated.
When you have set an operation temperature you want for IOPD , recording of the set temperature takes several seconds and you need to wait for about five seconds before turning the ELB off.

5. Handling precautions

⚠ Warning

1. Never use any explosive or flammable substances.

Never process any explosive, flammable samples and also samples contained with those substances. It will cause fire/explosion. (See Chapter 13. List of dangerous materials on page 651.)

2. Take extreme care when using a resin container.

Be sure to check the withstand temperature before using a resin container. Using such a container under a temperature beyond its withstand temperature will melt resin and a fire or an explosion may result.

3. Turn the ELB off when an abnormality occurs.

Turn immediately off Earth Leakage Breaker (ELB) of this Equipment and disconnect Power Cord/Power Cable from receptacle or switch board of facilities, if smoke or strange smell is generated from it by any chance.
Contact with local dealer or Yamato sales office and/or Yamato Customer service Center and ask them to inspect it. If nothing is done to it, fire or electrical shock may result.
Never repair it by customer themselves to avoid any dangers.

4. Do not put any foreign objects in the unit.

Never insert any metal or easily flammable objects into the openings in the chamber (radiation port, cable port, etc.). A fire, an electric shock or burning may result.

If a foreign object has entered inside, immediately turn the ELB off and ask your dealer, one of our sales offices or the customer service center for inspection. Leaving as it is will cause a fire or an electric shock.

5. Take extreme care for handling of samples after operation at a higher temperature.

Take care not to touch samples when taking them in or out since inside the chamber, internal wall of the door or samples are still hot for some time after operation at a higher temperature. Be sure to put on heat-resistance gloves and take extreme care for burning when handling samples.

6. Take extreme care when opening the door during operation at a higher temperature.

When you attempt to open the door during operation at a higher temperature, never touch the door since the internal chamber or the inside of the door are hot.
When the door is opened, the heater and the fan motor will stop for safety but note that the fan motor will keep rotating from inertial and hot air will be blown out.
Note that if a fire alarm is installed around the unit, it may go off erroneously.

7. Never attempt to touch hot surfaces.

Never touch the door, the cable port, suction port or around the exhaust port (optional) during or immediately after operation. They are hot and may cause burning.

8. About the cleanliness

The cleanliness of this product, class 100 (Federal Standard: FED-STD-209D) has been measured when the temperature in the bath is stable. Note that the class 100 cleanliness might be lost while temperature is rising or falling.

5. Handling precautions

⚠ Caution

1. Do not climb on the Equipment.

Do not climb on this Equipment. May cause personal injury and/or its failure by tipping it over and being damaged.

2. Do not place any stuff on the Equipment

Do not place any stuff on this Equipment. May cause personal injury falling it off.
Do not close up any flammable materials such as paper around it.

3. Turn immediately off the Breaker of the Equipment at thundering.

Turn immediately off the Breaker of the controller, when thundering and lightning start. If do not so, it may cause fire or electric shock by the thunderbolt.

4. Do not keep Door open after operation.

Do not keep Door open to cool the sample down quickly, etc. right after operation. May deform Control Panel and cause failure of this Controller by heat wave from Chamber.

5. Do not process any corrosive samples.

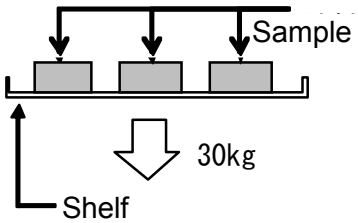
Do not process any samples containing corrosive chemicals even though Chamber is made of stainless steel which this steel may be corroded by strong chemical acid, etc.

6. Operate at the proper temperature.

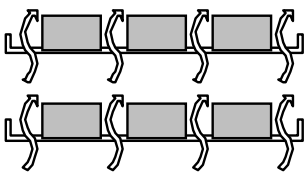
Operating temperature range will be room temperature+30℃～260℃（DES830）and +30℃～360℃（DTS830）.
Never operate this Equipment at temperature out of its range. Operating the unit outside the operating temperature range may cause a malfunction of the unit or an accident.

7. Take extreme care when placing samples.

Do not set samples heavier than 30kg. Weight capacity of one shelf will be about 30kg
Spread samples evenly throughout on each shelf as many as possible.



Do not set excessive amount of samples on shelves. Chamber temperature may not be controlled correctly. Must keep following procedure to control Chamber temperature correctly;
1) install the supplied shelves, 2) keep space between samples as wide as possible. 3) require space opening more than 30% at each shelf.



Require space opening more than 30% at each shelf.

⚠ Caution

8. Never set samples on bottom of Chamber.

Never set samples on bottom of Chamber. If samples will be processed at setting on bottom of it, this Equipment may be not given as its full performance and become high temperature unlikely and also cause failure.
Set samples on attached shelves properly installed on their brackets.
Do not allow samples to contact directly to side walls of Chamber.

9. Do not process humid or wet specimens.

Do not process humid specimens.
Water condensed inside the unit may cause an electric shock, a malfunction of the unit or deterioration of HEPA filter.

Do not attempt to process wet samples.

10. Take care for processing of powder and small samples.

The unit employs blowing to improve temperature distribution inside the chamber. When processing powder or small samples, make sure that the sample will not scatter. A fire or an electric shock may result if a flammable or a metal object enters the heater.
Use the optional shelf basket for smaller specimens. See “P.61 List of optional settings”.

Heating may take some time when the amount of samples is large or when processing samples with a larger heat burden. Check the appropriate amount as necessary and set the sample. Also note that the temperature indication may be unstable when processing heat-generating samples (note that sample itself must be free of fear of explosion, inflammation or ignition).

11. Note that the sample temperature and the measured temperature are not always the same.

Be aware of temperature sensor which it is installed on Chamber inside deep portion and control Chamber temperature. Therefore, if the amount of specimen is large or the equipment is in the middle of heating, sensor detected temperature may not agree with temperature of the samples. In particular, actual Chamber temperature will differ greatly from Read Temperature displayed on Controller, right after opening or closing of this Equipment Door.
When a gap occurs between the temperature in the bath and the measured temperature requiring adjustment, compensate temperature by referring to “P.38 Setting a calibration offset”.

12. Check the following in terms of the recovery mode.

When operation stopped from a power failure and then power recovers, the unit will automatically resume operation.
See “P.39Setting the recovery mode” for details.

13. Be sure to set a temperature of the Independent Overheat Prevention Device.

Must be set temperature of Independent Overheat Prevention Device (IOPD).
Note that temperature of this IOPD must be set to temperature over 20℃ higher than Target Temperature.
Refer to Chapter 4. Operating Procedure –“Independent Overheat Prevention Device” for how to set and other cautions on page 46.

⚠ Caution

14.Take care for the following in terms of the Gasket on Chamber.

Be aware of Gasket on Chamber that is made from silicon rubber and may vaporize benzoic acid, oil, etc. from volatile components of rubber used at their production during operation.
Ask specific Gasket made from fluoro-rubber for samples that are not compatible with those chemicals.
Note that the rubber may be rusted or corroded by acids, alkaline, and halogenated solvent.

【Caution】

Show substances that they will erode silicon rubber (standard specification) and fluoro-rubber (special specification) for Chamber Gasket on Table 5.1.
Never process samples that will be contained these substances showing on its Table.
Please contact with Yamato Scientific Customer Service Center for applicability of substances other than those listed below.

Table 5.1 - Typical substances eroding Gasket on Chamber

Material / Classification	Silicon Rubber	Fluoro-rubber
Hydrocarbons	Butane, Isooctane, Benzine, Toluene, Xylene, Styrene, Diphenyl, Pinene, Kerosene	Propane
Halogen, Haloid Hydrocarbon	Methyl Chloride, Methylene Chloride, Chloroform, Carbon Tetrachloride, Trichloroethylene, Phlorobenzene, Monochloronaphthalene, R-11、R-12、R-21、R-22、R-113、R-114、Bromine	R-21、R-22
Ketone, Aldehyde	Methyl Ethyl Ketone, Diisopropyl Ketone, Diclohexanon, Acetophenone	Acetone, Methyl Ethyl Ketone, Methyl Isobutyl Ketone, Diisopropyl Ketone, Diclohexanon, Acetophenone
Ester	Methyl Acetate, Ethyl Acetate, Propyl Acetate, Butyl Acetate, Amyl Acetate, Methyl Acetoacetate, Butyl Acrylate, Ethyl Methacrylate	Methyl Acetate, Ethyl Acetate, Propyl Acetate, Isopropyl Acetate, Butyl Acetate, Amyl Acetate, Ethyl Acetoacetate, Ethyl Acrylate, Butyl Acrylate, Ethyl Methacrylate
Ether	Diethyl Ether, Dibutyl Ether, Ethylene Oxide, Dioxane, Epichlorohydrin, Tetrahydrofuran	Diethyl Ether, Isopropyl Ether, Dibutyl Ether, Dibenzyl Ether, Ethylene Oxide、Dioxane, Epichlorohydrin, Furfural, Tetrahydrofuran
Alcohol	Amyl alcohol	
Multiple Alcohol Derivative		Cellosolve Acetate, Butyl Cellosolve, Triacetin

⚠ Caution

Material / Classification	Silicon Rubber	Fluoro-rubber
Fatty Acid, Phenol	Acetic Anhydride, Oleic Acid, Phenol Palmitate	Formic Acid、Acetic Anhydride, Hydroquinone
Nitrogen Chemical Compounds	Nitromethane, Nitroethane, Nitropropane	Nitromethane, Nitroethane, Nitropropane, Ethylenediamine, Dimethylaniline, Ethanol amine, Hydrazine, Triethanol Amine, Dimethyl Formamide, Pyridine, Piperidine
Sulfur and phosphorus compounds	Hydrosulfuric	Hydrosulfuric, Tributyl Phosphate
Other Chemical Compounds	Nickel Acetate, Lead Acetate, Zinc Acetate, Tetraethyl Lead, Vegetable Oil, Silicon Oil	Calcium Acetate, Nickel Acetate, Lead Acetate, Zinc Acetate
Inorganic Solvent	Hydrochloric Acid, Nitric Acid, Sulfuric Acid, Hydrobromic Acid, Phosphoric Acid, Hypochlorous Acid, Chromic Acid, Perchloric Acid, Sodium Hydrate	Sodium Hydrate, Aqueous Ammonia

15. Never fail to perform periodic inspection.

Check regularly Earth Leakage Breaker (ELB) and Independent Overheat Prevention Device (IOPD) which they are key part/Device for the safety of this Equipment.
Refer to Chapter 6. Maintenance Method on page 53.

16. Take care for the following when using the product with the exhaust damper fully opened. (Optional item)

⚠ Fully opening the exhaust damper may cause the highest operating temperature and the cleanliness not to meet the class 100 (FED-STD-209D).

17. Take care for possible degradation of performance when using the cable port.

When a measurement sensor or a probe is inserted into the cable port close the cable port cover as much as possible and completely seal to any gaps with heat-resistant packing or sealant. If seal is insufficient, the temperature characteristic, cleanliness or other performance will degrade. Use an optional silicon plug (with one hole) for the model DES830as necessary. See”P.61 List of optional settings”.

18. Smoke may generate when you operate the unit for the first time.

⚠ When you operate the unit for the first time, the bonding material of the heat insulation material may burn and generate odor, which, however, does not indicate a malfunction of the unit. Odor will not generate as you continue to use the unit for some time.

⚠ Caution

19. Never use thinner or alcohol to remove soil off the unit.

Never apply any kinds of thinner and/or alcohol to wipe dirt off this Equipment.
May come paint off, and may change its color or deform its shape, Otherwise.
Note to turn Earth Leakage Breaker (ELB),off on the left side wall of this Equipment first, then maintain it.

20. About the fan motor operation

⚠ The fan motor keeps operating when the ELB is [ON(|)], the ⏻ key is on, and the door is closed.

Use the ⏻ key to turn the fan motor off to stop it.

21. Be sure to read the operating instructions.

Be sure to read the operating instructions before using the unit.

6. Maintenance method

Daily inspection/maintenance

Warning

- Be sure to turn off Earth Leakage Breaker(ELB) of this Equipment before daily inspection and maintenance
- Inspect and maintenance this Equipment at ambient temperature on its Chamber.
- Never disassemble this Equipment.

Caution

- Wipe dirt off with wrung tightly soft cloth.
- Never clean this Equipment with benzene, thinner or scouring powder, or rub with a scrubbing brush.
  May cause deformation, degradation and/or discoloration.

Inspect monthly.

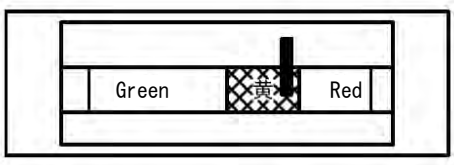
- **Inspect the ON and OFF functions of Earth Leakage Breaker(ELB).**
  - ・Prepare this Equipment for the inspection and connect Power Cord/Cable to receptacle or Switch Board of facilities.
  - ・Check ELB “OFF”, then turn ELB “ON（｜）”.
  - ・Press test button on ELB with ball-point pen etc. If ELB is shut down, ELB will be functional.

- **Check operation of Independent Overheat Prevention Device(IOPD).**
  - ・Be operating this Equipment at appropriate Target Temperature on Fixed Temperature Operation Mode.
  - ・Set this IOPD working temperature down to approximately 10℃ lower than Read Temperature.
  - ・Activate this IOPD and will be shut power off heater circuit in few seconds, and display “Er07” on Top Screen, display warning sign “Overheat” on Bottom Screen, illuminate ERROR Lamp on Control Panel, and buzz on the same time.
  - ＊Must check ELB and IOPD mentioned above prior to operate this Equipment for continuous long hours or unmanned operation during night time before starting operation.

Replacement of HEPA filter

Check the reading on the differential pressure gauge.

- ・During operation at the room temperature, replace the HEPA filter when the reading on the differential pressure gauge shifts closer to the border between the yellow zone and the red zone.
  Even when the reading is within the yellow zone, the HEPA filter has been clogged to some extent. We recommend earlier replacement depending on the status of processing of specimen or test conditions since the initial wind amount in the bath and the temperature characteristics have been lost.
- ・Extreme care shall be exercised when handling HEPA filters. Be sure to ask our service department for the replacement of HEPA filters.



◆Contact immediately with local dealer, Yamato sales office, or Yamato Customer Service Center for any questions.

7. Long storage and scrap

When not using the Equipment for a long time / when scrapping

⚠ Warning	⚠ Caution
Do not operate this Equipment for the time being. • ● Turn Earth Leakage Breaker(ELB) off and disconnect Power Cord/Cable from receptacle /switch board of facilities.	• Scrap this Equipment. ● Do not leave this Equipment alone where children may play and get at it. ● Before discarding the equipment, be sure to remove the hinge and the door lock assembly so that you cannot close the door hermetically.

Matters to consider when scrapping the Equipment

Pay attention always to the preservation of the global environment.

We, as Yamato Scientific Co., Ltd. highly recommend taking this Equipment apart as far as possible for separation or recycling to contribute to the preservation of the global environment according to the specified garbage collection method stipulated by each local government.

List major components and their materials for this Equipment as follows:

Names of major parts	Material
Major components of the Equipment	
External Structure	Chrome free electrogalvanized carbon steel sheet coated w/Chemical-proof baking finish
Chamber	Stainless steel plate
Heat Insulator	Glass wool
Door packing	Silicon rubber
HEPA filter	Stainless steel, aluminum, glass wool
Major components of electrical parts	
Switch and Relay	Composite of resin, cupper and other materials
Operation Panel	Polycarbonate resin
Printed Circuit Boards	Composite of fiber glass and other materials
Heater	Stainless steel pipe
Power Cord/Cable	Composite of synthesized rubber coating, cupper, nickel and other compound materials
Wires	Composite of fiber glass, fire-retardant vinyl, cupper, nickel and other materials
Stickers	Resin materials
Sensor (K thermo-couple)	Stainless steel and others

8. When a trouble occurs

Message error table

Show the error codes on Table 8.1 below.
Buzz and stop its operation at occurring errors on this Equipment.

Pressing any key (except for the  key) will stop the buzzer sound. When three minutes have passed as it is, the buzzer starts to sound again.

The Top screen shows an error code and the Bottom screen shows the error name. Note the error code, immediately turn power off and stop operating the unit.

Table 8.1 Table of Error Code

Error Display	Error Code Name	Causes and their solutions
ER01 SENS	Sensor Failure	● Fail in temperature sensor. ● Open circuit on temperature sensor line. ● Detect temperature out of its designed range. Contact the general customer service center.
ER02 TRIAC	TRIAC short circuit error	● Short on TRIAC circuit. ● Fail on Current Transformation (CT) sensor. Contact the general customer service center.
ER03 HEAT	Heater Line Disconnection	● Heater Line Disconnection ● Fail on Current Transformation (CT) sensor. ● The source voltage has dropped. Contact the general customer service center.
ER04 FAN	Malfunction of the fan motor	● Malfunction of the fan motor ● The rotation of the fan has decreased or the fan has stopped. Contact the general customer service center.
ER07 OHEAT	Independent Overheat Prevention Device(IOPD) activated	● Activate Independent Overheat Prevention Device (IOPD). Turn ELB on again and check both Chamber temperature and setting Temperature of IOPD. Contact the general customer service center, if this Equipment is not energized at ELB on.
ER10 RELAY	Main Relay Contact melted	Check at turning ELB on again: ● Melt down the contact point of Main Relay. ● Fail on Current Transformation (CT) sensor(s). Contact the general customer service center.
ER14 RAM	RAM Failure Reduced capacity or end of use life of the backup battery	Check at turning ELB on again: ● RAM Failure：Reset power once. ● Reduced capacity or end of use life of the backup battery： Contact the general customer service center, if this error cannot be reset by ELB on. Must be replaced backup battery.

8. When a trouble occurs

Message error table

Error Display	Error Code Name	Causes and their solutions
ER15 EPROM	EEPROM Failure	Check at turning ELB on again: ● Change its data code on EEPROM. Contact the general customer service center, if this error cannot be reset by ELB on.
Temperature in the chamber DOOR	Door open	Door is open. ● This is not a malfunction. When you open the door, [DOOR] flashes on the Bottom screen, the heater circuit is shut off for safety and the fan motor will stop. Closing the door will eliminate the [DOOR] indication, the heater circuit will recover automatically and the fan motor starts. Leaving the door open for about 2 minutes will activate the buzzer. Pressing any key (except for the ⏻ key) will stop buzzer sound. Leaving the door open will activate the buzzer after about 2 minutes.

Show troubleshooting guide on Table 8.2.
Refer to “Cause and their solutions” of Table 8.1 – Error Code on this Chapter “Massage Error Table” at

Table 8.2 - Troubleshooting Guide

Phenomena	Causes	Solutions
Do not display current time on Bottom Screen at Earth Leakage Breaker (ELB) ON.	・ Do not supply power. ・ Fail ELB. ・ Fail Controller.	・ Check connection to power supply and apply power. ・ Replace ELB. ・ Replace Controller.
Do not display anything on both Top and Bottom Screen at Controller Power key pressed and held.	・ Fail supplied power. (Required Voltage ±10%) ・ Fail Controller.	・ Connect to adequate power supply. ・ Replace Controller.
The fan motor will not operate even if the power key of the controller is pressed.	・ Fan motor malfunction ・ The door is open.	・ Replace the fan motor ・ Close the door.
Do not rise Chamber temperature.	・ Activate IOPD and /or Self-diagnosis Function built–in on Controller, and shut heater circuit down (Error code displayed).	・ Refer to “Cause and their solutions” of Table 8.1 – Error Code on page 55.
Display temperature unstable.	・ Fluctuate ambient temperature heavily. ・ Fail supplied power. (Required Voltage ±10%) ・ Fail Controller. ・ Fail Temperature Sensor ・ Be affected by samples.	・ Review its location. ・ Connect to adequate power supply. ・ Replace Controller. ・ Replace Temperature Sensor. ・ See “P.51 15. Take care for processing of powder and small samples”.

Contact with local dealer or Yamato Customer Service Center phenomena other than Table 8.2 above.

●

Request to repair parts

When any abnormality occurs immediately stop operation, turn the controller power and the ELB off and contact your dealer, one of our sales offices or the customer service center.

Require the following information for repair.
- Model name of Yamato products
- Serial Number
- Date (year/month/date) of purchase
- Description of trouble in detail as possible

} See Warranty Card or caution rating nameplate on this Equipment. (See Chapter 3. Names and functions of each part “on page 8 for details.

Be sure to present the warranty card to Yamato service representative.

Keep Warranty Card with care.(attached separately)

- Keep Warranty Card with care.
  Warranty Card would be given by local dealer or one of Yamato sales offices.
  Date of purchase of this Equipment and other information should be filled in Warranty Card.
  Please send Warranty Card to Yamato Customer Service Center(Yamato CSC) by facsimile described Fax number in the left top corner of it.
  Then, keep its Card with good care.

- Repair this Equipment for free of charge according to the contents on Warranty Card.
  Warranty period is 1(one) year from date of purchase.

- Consult with local dealer, one of Yamato sales office or Yamato CSC for any repair after warranty ended.
  Charged repair service of this Equipment will be available on customer’s request when it can be maintained functional by its repair.

Guarantee for maximum storage period of repair parts.

Guarantee that maximum storage period of repair parts will be 7(seven) years after end of their production, Clean Oven DES830 and DTS830.
Repair parts will be defined the parts to maintain this Equipment performance.

10. Specifications

Specifications

Product Name		Clean Oven	
Model Name		DES830	DTS830
System		Forced wind circulation and ventilation	
Operating environment temperature range		5℃～35℃	
Power supply		3-phase AC220V 16A	3-phase AC220V 24A
		Common to 50/60Hz, operating voltage range：±10%	
Performance ※1	Temperature Control Range	Room temp. +30℃～260℃	Room temp. +30℃～360℃
	Temperature control precision	±0.5℃ （at 260℃）JTM K05	±0.5℃ （at 360℃）JTM K05
	Temperature fluctuation ※2	±0.5℃ （at 260℃）JIS C60068	±0.5℃ （at 360℃）JIS C60068
	Temperature distribution precision	±2.0℃ （at 260℃）JTM K05	±5.0℃ （at 360℃）JTM K05
	Temperature slope	6℃ （at 260℃）JIS C60068	10℃ （at 360℃）JIS C60068
	Temperature rise time	Approx. 70min.	Approx. 80min.
	Cleanliness	When temperature is stable: class 100 ※3	
Composition	Exterior	Chrome-free electro-galvanized steel plate Chemical proof baking finish	
	Chamber	Stainless steel plate	
	Insulation Material	Glass wool	
	Door	Single swing (left side)	
	Heater	Stainless steel pipe heater	
	Heater capacity	6kW	9kW
	Fan (motor)	Stainless steel cirroco fan （capacitor motor200W×2）	
	Differential pressure gauge	Analogue color scale (0～300Pa）	
	Suction port	I.D.φ33mm（on the right side）	
	Caster wheels	Free swivel caster wheels (w/o stoppers)	
	Adjuster	Level adjusters (2 at the front)	
	HEPA filter	Heat-resistant HEPA filter (dust collection ratio ： 99.97% or higher for 0.3μm particles.）	
Controller	Type	V-shaped controller	
	Temperature Control Method	PID Z control	
	Temperature setting method	Digital setting with ▲/▼ keys.	
	Temperature Display Method	Top Screen (Chamber)：Green 4-digit LED Digital Display （Resolution：1℃） Bottom Screen：Orange 5-digit LED Digital Display (Resolution：1℃）	
	Other displays	LED indicates temperature patterns for heating/stable/cooling	
	Timer	Settable between 1 minute and 99 hours 59 minutes: duration operation 24 hour setting: time operation	
	Operating function	Fixed temperature operation Program operation（Maximum 99 steps, up to 99 patterns, the repeat operation function） Duration/time select timer operation function (Fixed temperature operation auto start/auto stop/quick auto stop, program operation auto start）	

10. Specifications

Specifications

Model		DES830	DTS830
Controller	Additional function	Power on and Operation Time Integrating Function(up to 65,535 hours); Calibration Offset; Monitor Display of Integrated Power Consumption, Total CO2 Emission, and Heater operating Output; Power Recovery Mode; Save and Access of Operater's Setting Information;External communication terminal （RS485）	
	Heater Control	Triac with Zero-cross Control	
	Sensor	K type Thermocouple double sensor （for temperature control and independent overheat preventive device）	
Safety Device	Controller	Self-diagnosis Functions (Temp. Sensor Failure Detection, TRIAC Short Circuit Detection, Heater disconnection detection, Fan Failure Detection, Main Relay, Automatic Overheat Prevention）, Key Lock Function	
	Earth Leakage Breaker(ELB)	30A	40A
		Leak Current/Short Circuit/Over-current Protection, Rated Sensitivity Current 30mA	
	Independent Overheat Prevention Device(IOPD)	Set Temperature Range：0～300℃	Set Temperature Range：0～400℃
	Door switch	Door open: fan motor and heater circuit OFF Door close: fan motor and heater circuit ON	
Standard	Internal dimensions ※4 Width Depth Height	620mm 480mm 1100mm	
	External dimensions ※4 Width Depth Height	850mm 1080mm 1955mm	
	Internal capacity	327ℓ	
	Weight	Approx. 335kg	
	Number of tiers/shelf support pitch	35 tiers /30mm	
	Withstand load of each shelf board	Approx. 30kg/ piece	
Acces-sories	Shelf board and shelf support	Stainless steel Wire；3 Shelf support；6	
	Instruction Manual	Manual for the main unit (this manual), 1 copy Extrnal communication function (separate volume)；1 copy	
	Warranty card	1 copy	
Article	※1 Performance data has been measured at the rated source voltage of 3-phase 220V, room temperature of 23℃, relative humidity of 65％RH±20％, atmospheric pressure. 86kPa～106kPa and no-load. ※2 The value is calculated by dividing the measured value to JIS by 2. ※3 class: Federal Standard (FED-STD-209D) ISO14644 class 5, JIS B9920 class 5, FED-STD-209E class M3.5 equivalent ※4Protrusions are excluded.		

11. Accessory

List of accessories

Show the list of optional accessories for this Equipment on Tables11. 1 and 11. 2. 1_2
Clean Oven DES830, DTS830 support a wide variety of optional parts.
※Note that some optional parts may not be installed after delivery.

Tgable 11. 1 List of Options (installation possible after delivery)

Option	Product Code No.	Model Name	Applicable model	Remarks
Shelf board（stainless steel wire） with shelf peg	212678	–	Common to all models	The same shelf boards as the standard accessories for adding shelf boards.
Shelf board (stainless steel punched metal plate) with shelf pegs Withstand load: approx.30kg/container	252679	ODE50	Common to all models	Punched stainless steel shelf boards.
Basket type shelf container （stainless steel mesh） Withstand load: approx.15kg/container	212919	ODE12	Common to all models	A basket type deep shelf container with the depth of 30mm made of stainless steel mesh (3 mesh plates). Use this for processing small samples. This shall be stacked on the standard stainless steel wire shelf board.
Seath sensor (K thermocouple)	212946	ODT48	Common to all models	Temperature sensor for confirming the temperature in the chamber or of samples. This can be connected to an optional recorder.
Silicon plug (with one hole)	212947	ODT52	Supports the model DES830 only	This silicon rubber plug for fixing and sealing gap of sensors inserted from the cable port. There is a φ2mm hole at the center of it.

Table 11.2.1 List of options (Cannot be installed after delivery)

Option	Product Code No.	Model Name	Applicable model	Remarks
External Communication Adaptor Set	211880	OIN90	Common for all models	Connect this Equipment with PC through this adaptor for external communication. Attach application software to this Set.
Temperature output terminal (4-20mA)	212956	ODT72	Common for all models	Output 4 – 20 mill ampere as analog signal from Temperature Output Terminal of this Equipment.
External Alarm Output Terminal	212957	ODT74	Common for all models	Output alarm signal at occurring error on this Equipment. Display its particular error on Bottom Screen.
Timeup Output Terminal	212958	ODT76	Common for all models	Output timeup signal “END” at the end of Automatic Stop Operation and/or Program Operation and displaying it on Bottom Screen.

11. Accessory

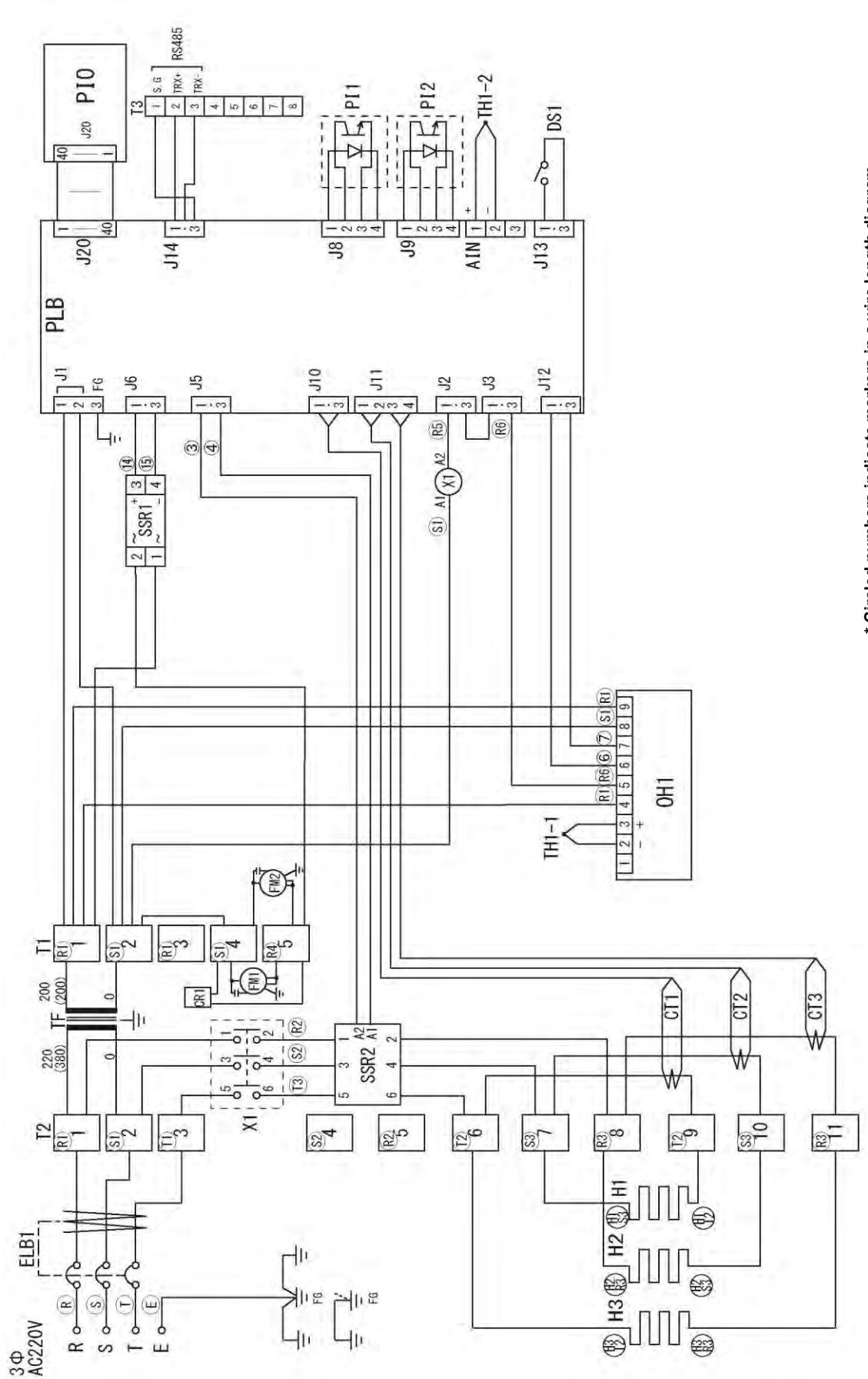
List of accessories

Table 11.2.2 List of options (Cannot be installed after delivery)

Option	Product Code No.	Model Name	Applicable model	Remarks
Operation Signal Output Terminal	212959	ODT78	Common for all models	Output operation signal at being operated of this Equipment.
Event Output Terminal	212960	ODT80	Common for all models	Output ON-OFF signal set at each state such as standby, being operated, end of operation, and program steps.
Emergency stop switch	212941	ODT82	DES830	This switch is used to shut main power off in an emergency.
	212942	ODT84	DTS830	
Recorder	212943	ODT86	Common for all models	Integrated with the main unit. Vaporless (inputs: 6 points） sensor is optional (can be installed to ODT48） Three parameters can be input (monitor): measured temperature of the main unit controller (PV), target temperature during operation (SV), operation amount (MV).
Power cord（10m）	212945	ODT88	DES830	A 10 m substitutive cord of the main unit. This cord has no power plug.
	212999	ODT90	DTS830	
Manual dumper	212921	ODT92	Common for all models	Openness of the exhaust damper can be adjusted in five steps to obtain an optimal exhaust wind amount.
Auto damper	212923	ODT94	Common for all models	This auto damper can control the openness of the exhaust damper in five steps and control exhaust wind amount with a motor and a controller.
N2 gas introducer (with flow meter)	212932	ODT96	Common for all models	It is effective for preventing oxidization of the inside of the bath and specimen and is able to adjust flow of N2 gas to introduce on the flow meter.
Applicable to simplified clean room	212934	ODT98	Common for all models	Install an exhaust duct (O.D.:φ80mm) at the back of the control assembly to discharge dusts to the externals to prevent scattering dusts from the fan motor.
High-performance type	212920	ODE14	Supports the model DES830 only	Class 100 may be maintained while the temperature is stable, temperature is rising and falling. The highest operating temperature is 200℃.

12. Wiring diagram

DES830 DTS830 Wiring diagram



* Circled numbers indicate markers in a wire length diagram.
* Dotted line (-------) means optional parts.

12. Wiring Diagram

Wiring diagram part symbols

Symbol	Nomenclature	Symbol	Nomenclature
ELB1	ELB	DS1	Door switch
T1	Wire terminal block	CR1	Spark killer
T2	Wire terminal block	FM1、2	Fan motor
T101	External output terminal block	PLB	V-type planar substrate
X1	Main relay	PIO	V-type display substrate
SSR1、2、3	Solid state relay	OH1	Independent overheat preventive device
H1、2、3	Heater	TH1-1	Sensor for independent overheat preventive device
CT1、2、3	Current detection element	TH1-2	Temperature control sensor
PI1、2	Photo coupler	T3	External communication terminal block
TF	Transformer		

Optional portion

Symbol	Nomenclature	Symbol	Nomenclature
ELB101	ELB (with a lead wire)	T103	Auto damper terminal block
OPB	V-type optional substrate	DM101	Auto damper motor
ES101	Emergency stop switch	LS101、102	Auto damper limit switch
T102	External output terminal block	SSR101、102	Solid state relay for auto dampers
GR101	Recorder	VR101	Auto damper volume
SW101	Recorder switch		

13. List of dangerous substances

Never process any explosive, flammable samples and also samples contained with those substances.

Explosive Substance	①Nitroglycol, Glycerine trinitrate, Cellulose Nitrate and other explosive nitrate esters
	②Trinitrobenzen, Trinitrotoluene, Picric Acid and other explosive nitro compounds
	③Acetyl Hydroperoxide, Methyl Ethyl Ketone Peroxide, Benzoyl Peroxide and other organic peroxides
	④Metallic Azide, including Sodium Azide, etc.
ExplosiveSubstances	①Metal “Lithium” ②Metal “Potassium” ③Metal “Natrium” ④Yellow Phosphorus ⑤Phosphorus Sulfide ⑥Red Phosphorus⑦Phosphorus Sulfide ⑧Celluloids, Calcium Carbide (a.k.a, Carbide)⑨Lime Phosphide⑩Magnesium Powder ⑪Aluminum Powder ⑫Metal Powder other than Magnesium and Aluminum Powder ⑬Sodium Dithionous Acid (a.k.a., Hydrosulphite)

Oxidizing Substances	①Potassium Chlorate, Sodium Chlorate, Ammonium Chlorate, and other chlorates
	②Potassium Perchlorate, Sodium Perchlorate, Ammonium Perchlorate, and other perchlorates
	③Potassium Peroxide, Sodium Peroxide, Barium Peroxide, and other inorganic peroxides
	④Potassium Nitrate, Sodium Nitrate, Ammonium Nitrate, and other nitrates
	⑤Sodium Chlorite and other chlorites
	⑥Calcium Hypochlorite and other hypochlorites
Flammable Substances	① Ethyl Ether, Gasoline, Acetaldehyde, Propylene Chloride, Carbon Disulfide, and other substances with ignition point at a degree 30 or more degrees below zero.
	②n-hexane, Ethylene Oxide, Acetone, Benzene, Methyl Ethyl Ketone and other substances with ignition point between 30 degrees below zero and less than zero.
	③Methanol, Ethanol, Xylene, Pentyl n-acetate, (a.k.a.amyl n-acetate) and other substances with ignition point between zero and less than 30 degrees.
	④Kerosene, Light Oil, Terebinth Oil, Isopenthyl Alcohol(a.k.a. Isoamyl Alcohol), Acetic Acid and other substances with ignition point between 30 degrees and less than 65 degrees.
Combustible Gas	Hydrogen, Acetylene, Ethylene, Methane, Ethane, Propane, Butane and other gases combustible at 15℃ at one air pressure.

Excerpt from Table 1, Hazardous Substances, of Cabinet Order of the Occupational Safety and Health Law (substances related to Articles 1, 6, and 9)

14. Standard setup manual

*Install this Equipment according to following format (Check the format for options or customized specifications)

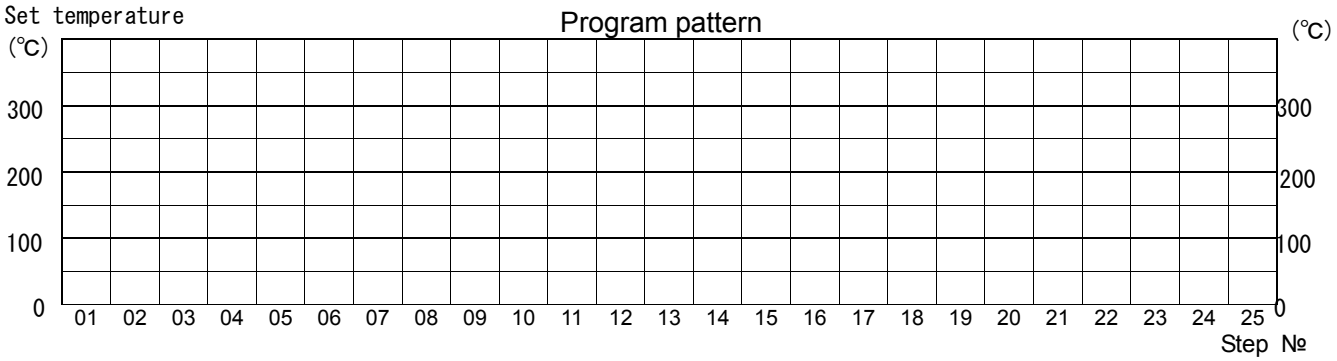
Model	Serial number	Installation Date	Charged Personnel or Company Name for Installation	Installation proved by	Judgment

No.	Item	Implementation Method	Chapter No. & Reference page of Instruction Manual	Judg-ment
Specifications				
1	Accessories	Check for number of accessories Against to Accessories Column.	10. Specification P. 60	
2	Installation	・Check room environment visually. Caution: Take care for environment ・Make installation space.	2. Before operating the Equipment ・Precautions when installing t・・・ P. 4～7	
		・Set shelves into Chamber	5. Handling precautions ・Set samples・・・ P. 48	
Equipment Operation				
1	Voltage of Power Source	・Measure line voltage (power distribution board of facilities, receptacle, etc.) with voltmeter. ・Measure line voltage during operation. (Must meet required voltage.) Caution: Check receptacle rating or breaker on power switch board rating to meet this Equipment requirement.	2. Before operating the Equipment ・Connect Power Cord/Cable to receptacle or ・・・・・ P. 5 ・Must connect grounding wire ・・・・・ P. 6 ・Pay attention to・・・ P. 6 10.Specification ・Power Supply P. 59	
2	Operation checking	・Explain about names and functions of each part ・Execution of auto stop operation Set temp.: 150℃ Setting time :30 min	3. Names and functions of each part P. 8～10 ・Main unit, operational panel P. 19～21 4 Operating procedure ・Auto stop operation	
Description				
1	Operational descriptions	Explain operations of each component and handling precautions according to Instruction Manual.	4. Operating procedure ・Prior confirmation P. 11 ・Date & Time setting P. 12～46 5 Handling precautions ・Warnings P. 47 ・Cautions P. 48～52 13. List of dangerous substances 13.1 Table of dangerous P. 65	
2	Error Codes	Explain about error codes and procedures for reset according to Instruction Manual.	8. When a trouble occurs ・Message error table P. 55～56 ・Troubleshooting P. 57	
3	Maintenance and inspection	Explain operations of each component according to Instruction Manual.	6. Maintenance method ・Daily inspection/ maintenance P. 53	
4	Completion of installation Entries	・Fill in Installation Date and Charged Personnel or Company Name on OK and Service seal of this Equipment. ・Fill in necessary information to Warranty Card and hand it over to customer. ・Explain how to contact with service personnel.	9. After sales service and warranty ・Request to repair parts P. 58	

Programming sheet

Control №

Model name		Date of preparation	(Y) (M) (D)
Program pattern number		Prepared by	



Pattern number	Step	Set temperature	Time	Repeat dstn	Number of repetitions	Wait	Event			Damper openness	End
		TEMP	TIME	REP	REP	WAIT	EVENT			DAMP	
P : 00**	**P02 : **	(℃)	Hr : Min	STEP	COUNT	ON/OFF	1	2	3	%	END :ST
	01		:								
	02		:								
	03		:								
	04		:								
	05		:								
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	25		:								
Remarks											

Note: Event and damper openness are optional items. Duplicate and use this sheet.

Limited liability

Be sure to use this Equipment strictly following the handling and operating instructions in this Instruction Manual.
Yamato Scientific Co., Ltd. assumes no responsibility for accident or malfunction caused by use of this Equipment in any way not specified in this Instruction Manual.
Never attempt to perform matters prohibited in this Instruction Manual.
Otherwise, unexpected accident may result.

Notice

- **Descriptions in this Instruction Manual are subject to change without notice.**
- **WE, as Yamato Scientific Co., Ltd. will replace this Instruction Manual with missing page or paging disorder.**

Operation Manual
Clean Oven
DES830, DTS830
First Edition August 7, 2015
RevisedMarch

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